

LIST OF PARTS



MACHINES
Nos. 114-55 and 114-56

** A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL," as instructed in Form 20174.

"TYPE D" OIL is stainless.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- C.R—Hardened and Merlized
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
- G—Bright Rumbled and Nickel Plated
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- P.P—Wrinkle Finish
- R—Merlized
- S—Cadmium Plated
- T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

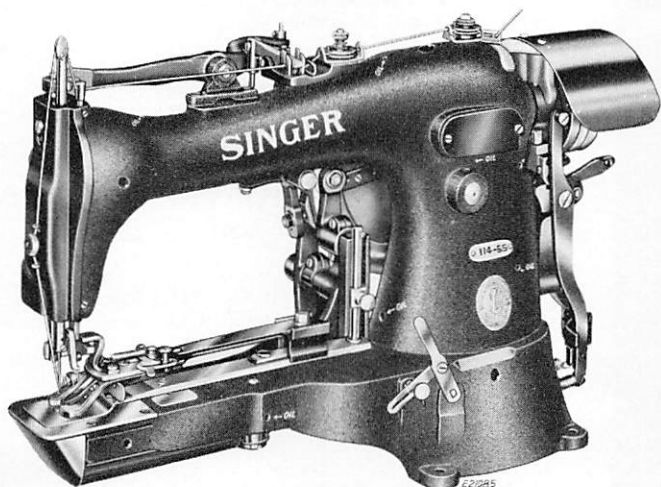
SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

SINGER Needles should be used
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LIST OF PARTS COMPLETE FOR



MACHINE No. 114-55

FOR SEWING TWO OR FOUR-HOLE BUTTONS, FROM 14 TO 24 LIGNE. MAKES TWO PARALLEL BARS IN FOUR-HOLE BUTTONS WITH A RIGHT ANGLE CROSS-OVER STITCH. 21 STITCHES. BUTTON CLAMP VIBRATES ACROSS THE CYLINDER. BREAKS THREAD AUTOMATICALLY. SPEED 1500 R.P.M.

No.	Plate	Name
*136654		Arm.....
136655		Arm 136654 with 4449, 136672 and two 164E.....
16532	23193	Arm Dowel Pin (2).....
4448	23193	Arm Oil Tube, for intermediate bearing.....
56015	23193	Arm Oil Tube, for oiling 59705 and 59706 (2).....
136594	23193	Arm Oil Tube, for oiling Needle Bar Connecting Link (upper) Bearing.....
880E	23193	Arm Screw (4).....
59702	23193	Arm Shaft (horizontal).....
17703	23193	Arm Shaft (horizontal) Bushing (back).....
50333AL	23193	Arm Shaft (horizontal) Bushing (back) Adjusting Screw.....
1520J	23193	Arm Shaft (horizontal) Bushing (back) Adjusting Screw Nut
4449	23193	Arm Shaft (horizontal) Bushing (front).....
59703	23193	Arm Shaft (horizontal) Gear with two 1036AL.....
1036AL	23193	Arm Shaft (horizontal) Gear Set Screw (2).....
59704	23193	Arm Shaft (upright).....
59705	23193	Arm Shaft (upright) Bushing (lower).....
446AL	23193	Arm Shaft (upright) Bushing (lower) Set Screw.....
59706	23193	Arm Shaft (upright) Bushing (upper).....
446AL	23193	Arm Shaft (upright) Bushing (upper) Set Screw.....
59707	23193	Arm Shaft (upright) Gear (lower) with two 1253AL.....

No.	Plate	Name
1253AL	23193	Arm Shaft (upright) Gear (lower) Set Screw (2).....
59708	23193	Arm Shaft (upright) Gear (upper) with two 1253AL.....
1253AL	23193	Arm Shaft (upright) Gear (upper) Set Screw (2).....
124674	23193	Arm Side Cover.....
190J	23193	Arm Side Cover Screw (2).....
18498	23193	Belt Cover.....
59795	23193	Belt Cover Bracket with 184E and 59796.....
184E	23193	Belt Cover Bracket Screw Stud.....
59796	23193	Belt Cover Bracket Stud.....
217J	23193	Belt Cover Screw (2).....
39222	23195	Belt Shifter.....
63976	23195	Belt Shifter Clamp.....
1255J	23195	Belt Shifter Clamp Screw (2).....
124712	23196	Brake.....
124713		Brake 124712 with four 56493.....
124714	23196	Brake Adjusting Plate.....
124715	23196	Brake Adjusting Plate Handle.....
124716		Brake Adjusting Plate Handle 124715 with 124717.....
50435J	23196	Brake Adjusting Plate Handle Hinge Screw.....
124717	23196	Brake Adjusting Plate Handle Shaft.....
124718	23196	Brake Adjusting Plate Handle Shaft Crank with 1253AL.....
1253AL	23196	Brake Adjusting Plate Handle Shaft Crank Set Screw.....
51224W	23196	Brake Adjusting Plate Thumb Screw.....
124719	23196	Brake Adjusting Plate Thumb Screw Bushing.....
124720	23196	Brake Arm.....
1403E	23196	Brake Arm Hinge Screw.....
124902	23195	Brake Arm Releasing Lever.....
124901		Brake Arm Releasing Lever 124902 with 124903 and two 792C.....
124903	23195	Brake Arm Releasing Lever Bracket.....
792C	23195	Brake Arm Releasing Lever Bracket Screw (2).....
176J	23195	Brake Arm Releasing Lever Screw (2).....
50446D	23196	Brake Hinge Screw.....
56493	23196	Brake Pad (leather) (4).....
124846	23196	Brake Spring.....
136598	23197	Button Clamp (left) with 17723 and 45329.....
136599		Button Clamp (left) 136598 with 228X and 136600.....
17723	23197	Button Clamp (left) Screw Stud.....
136600	23197	Button Clamp (left) Spring.....
45329	23197	Button Clamp (left) Spring Position Pin.....
228X	23197	Button Clamp (left) Spring Screw.....
136601	23197	Button Clamp (right) with 17723 and 45329.....
136602		Button Clamp (right) 136601 with 228X and 136603.....
17723	23197	Button Clamp (right) Screw Stud.....
136603	23197	Button Clamp (right) Spring.....
45329	23197	Button Clamp (right) Spring Position Pin.....
228X	23197	Button Clamp (right) Spring Screw.....
136604	23197	Button Clamp Arm with 17714.....
136605		Button Clamp Arm complete, Nos. 136604, 136606 and two 203X.....
17710	23197	Button Clamp Arm Hinge Plate.....
1176X	23197	Button Clamp Arm Hinge Plate Screw.....
136606	23197	Button Clamp Arm Hook with 63825.....
203X	23197	Button Clamp Arm Hook Screw (2).....
63825	23197	Button Clamp Arm Hook Stud.....
1175X	23197	Button Clamp Hinge Screw (2).....
124906	23198	Button Clamp Lifter.....
136583		Button Clamp Lifter 124906 with 330J and 39453.....
190X	23198	Button Clamp Lifter Screw.....
136656	23199	Button Clamp Lifting Cam.....
223J	23199	Button Clamp Lifting Cam Screw.....
136657	23198	Button Clamp Lifting Lever.....
136658	23199	Button Clamp Lifting Lever Connecting Rod.....

No.	Plate	Name
136659	23199	Button Clamp Lifting Lever Connecting Rod 136658 with 1655C, 136660, 136662 and 136663.....
136660	23199	Button Clamp Lifting Lever Connecting Rod Extension.....
1655C	23199	Button Clamp Lifting Lever Connecting Rod Extension Lock Nut.....
136661	23198	Button Clamp Lifting Lever Connecting Rod Hinge Screw Stud.....
1735C	23198	Button Clamp Lifting Lever Connecting Rod Hinge Screw Stud Nut.....
136662	23199	Button Clamp Lifting Lever Connecting Rod Spring.....
136663	23199	Button Clamp Lifting Lever Connecting Rod Spring Collar with 237X.....
237X	23199	Button Clamp Lifting Lever Connecting Rod Spring Collar Set Screw.....
39241	23197	Button Clamp Pressure Spring.....
17713	23197	Button Clamp Pressure Spring Bracket.....
1177X	23197	Button Clamp Pressure Spring Bracket Screw.....
17714	23197	Button Clamp Pressure Spring Guide Block.....
1178X	23197	Button Clamp Pressure Spring Screw.....
20437	23197	Button Clamp Pressure Spring Screw Washer.....
39242	23197	Button Clamp Spreader.....
136705	23197	Button Clamp Spreader Lever.....
104X	23197	Button Clamp Spreader Lever Hinge Screw.....
136607	23197	Button Clamp Spreader Lever Spring.....
1181X	23197	Button Clamp Spreader Lever Spring Screw Stud.....
1180X	23197	Button Clamp Spreader Lever Thumb Screw.....
17718	23197	Button Clamp Spreader Lever Thumb Screw Washer.....
17720	23197	Button Clamp Spreader Steady Pin (2).....
63741	23197	Button Clamp Spreader Thumb Plate.....
1199X	23197	Button Clamp Spreader Thumb Plate Screw.....
136608	23197	Button Clamp Stop with two 17720.....
1183X	23197	Button Clamp Stop Screw.....
136609		Button Clamp complete, Nos. 104X, 1180X, 1181X, 1183X, 1199X, 17718, 39242, 63741, 136599, 136602, 136605, 136607, 136608, 136705 and two 1175X.....
136644	25261	Cloth Plate for 136645.....
136646	25261	Cloth Plate for 136647.....
62102	25261	Cloth Plate Guide Block (left).....
742F	25261	Cloth Plate Guide Block (left) Screw.....
1547J	25261	Cloth Plate Guide Block (left) Screw Nut.....
62103	25261	Cloth Plate Guide Block (right).....
3021	25261	Cloth Plate Guide Block (right) Rivet (2).....
190J	25261	Cloth Plate Screw (2).....
136645	25261	Cloth Plate complete with Button Tray, Nos. 742F, 1547J, 62102, 62103, 136644 and two 3021.....
136647	25261	Cloth Plate (less button tray) Nos. 742F, 1547J, 62102, 62103, 136646 and two 3021.....
NOTE: Nos. 136645 or 136647 are furnished only when ordered.		
*136610		Cylinder with 124719.....
62189	23199	Cylinder Bottom Cover.....
136611	23199	Cylinder End Cover.....
136612	23199	Cylinder End Cover 136611 with 1034J, 62113, 62189, 136703 and four 1477J.....
62185	23199	Cylinder End Cover Bracket.....
136703		Cylinder End Cover Bracket 62185 with 62111 and 124744
62111	23199	Cylinder End Cover Bracket Hinge Pin.....
1477J	23199	Cylinder End Cover Bracket Screw (2).....
124744	23199	Cylinder End Cover Hinge.....
1477J	23199	Cylinder End Cover Hinge Screw (2).....
62113	23199	Cylinder End Cover Spring.....
1034J	23199	Cylinder End Cover Spring Screw.....
124745	23193	Cylinder Oil Well Cover.....
236J	23193	Cylinder Oil Well Cover Screw.....

No.	Plate	Name
136664	23198	Face Plate.....
136665	23198	Face Plate complete, Nos. 208AL, 9544, 9545, 136664 and two each 229J, 2107 and 9543.....
164J	23198	Face Plate Screw.....
2107	23198	Face Plate Thread Guard (2).....
229J	23198	Face Plate Thread Guard Screw (2).....
9543	23198	Face Plate Thread Nipper Disc (2).....
9544	23198	Face Plate Thread Nipper Disc Cover.....
208AL	23198	Face Plate Thread Nipper Disc Cover Screw.....
9545	23198	Face Plate Thread Nipper Disc Spring.....
63940	25262	Feed Across Connection (lever end) with two 896AL.....
63941		Feed Across Connection (lever end) 63940 with 55381.....
55381	25262	Feed Across Connection (lever end) Ball Stud.....
641C	25262	Feed Across Connection (lever end) Ball Stud Set Screw.....
63942	25262	Feed Across Connection (regulator end) with two 896AL.....
63943		Feed Across Connection (regulator end) 63942 with 63944.....
63944	25262	Feed Across Connection (regulator end) Ball Stud.....
62115	25262	Feed Across Connection Adjusting Stud.....
1649C	25262	Feed Across Connection Adjusting Stud Nut (left).....
1650C	25262	Feed Across Connection Adjusting Stud Nut (right).....
896AL	25262	Feed Across Connection Cap Screw (4).....
62147	25262	Feed Across Lever with 641C and 1952.....
124676		Feed Across Lever 62147 with 17737.....
17737	25262	Feed Across Lever Hinge Stud.....
160J	25262	Feed Across Lever Hinge Stud Clamping Screw.....
136613	23197	Feed Across Lever Plate with 17741.....
136615	23197	Feed Across Lever Plate Cover.....
1094F	23197	Feed Across Lever Plate Screw.....
55300	23197	Feed Across Lever Plate Steady Pin (2).....
1952	25262	Feed Across Lever Roller and Stud.....
124865	25262	Feed Across Regulator.....
124866		Feed Across Regulator 124865 with 1188D, 1655E, 14017 and 50324C.....
50599D	25262	Feed Across Regulator Adjusting Screw Stud.....
1676C	25262	Feed Across Regulator Adjusting Screw Stud Nut.....
46244	25262	Feed Across Regulator Adjusting Screw Stud Nut Washer (fiber).....
17738	25262	Feed Across Regulator Adjusting Screw Stud Nut Washer (steel).....
1188D	25262	Feed Across Regulator Hinge Screw.....
62121	25262	Feed Across Regulator Link.....
50324C	25262	Feed Across Regulator Link Screw Stud.....
1655E	25262	Feed Across Regulator Link Screw Stud Nut.....
14017	25262	Feed Across Regulator Link Screw Stud Nut Washer.....
17741	23197	Feed Across Regulator Link Stud.....
136666	23199	Feed Cam with 190J, 17874, 136656, 136674, two 1192C and three 223J.....
39231	23193	Feed Cam Driving Worm with 1441AL and 1442C.....
1442C	23193	Feed Cam Driving Worm Position Screw.....
1441AL	23193	Feed Cam Driving Worm Set Screw.....
17997	23199	Feed Cam Driving Worm Wheel with 453AL.....
18384	23199	Feed Cam Driving Worm Wheel Pin.....
453AL	23199	Feed Cam Driving Worm Wheel Set Screw.....
18384	23199	Feed Cam Pin.....
1192C	23199	Feed Cam Set Screw (2).....
62155	23199	Feed Cam Shaft.....
124874		Feed Cam Shaft 62155 with 1653C and 17997.....
1653C	23199	Feed Cam Shaft Nut.....
17923	23197	Feed Plate for four-hole buttons.....
124747	23197	Feed Plate for two-hole buttons.....
136695	23197	Feed Plate Carrier Bar.....
136617		Feed Plate Carrier Bar 136695 with 934X, 1195X, 8505, 17743, 18368, 136613, 136615, two 55300 and four 17806.....

No.	Plate	Name
59730	23197	Feed Plate Carrier Bar Pivot Block.....
50306D	23197	Feed Plate Carrier Bar Pivot Block Screw.....
18368	23197	Feed Plate Carrier Bar Plate.....
934X	23197	Feed Plate Carrier Bar Plate Screw.....
1654X	23197	Feed Plate Nut.....
17806	23197	Feed Plate Position Stud (4).....
1195X	23197	Feed Plate Screw Stud.....
8505		Feed Plate Screw Stud Rivet.....
17742	25262	Feed Regulator with 1953.....
62117	25262	Feed Regulator Bracket with three 160J.....
62187		Feed Regulator Bracket 62117 with 17742 and 17745.....
160J	25262	Feed Regulator Bracket Cap Screw (3).....
8589	25262	Feed Regulator Bracket Dowel Pin (2).....
1177D	25262	Feed Regulator Bracket Screw (2).....
17744	23197	Feed Regulator Hinge Stud.....
17743	23197	Feed Regulator Post.....
1953	25262	Feed Regulator Roller and Screw Stud with 1655C and 37310.....
1655C	25262	Feed Regulator Roller and Screw Stud Nut.....
37310	25262	Feed Regulator Roller and Screw Stud Nut Washer.....
1190C	23197	Feed Regulator Stop Screw.....
17745	23197	Feed Regulator Swivel.....
1191D	23197	Feed Regulator Thumb Screw.....
136618	23193	Looper.....
124761	23193	Looper Driving Shaft.....
124762	23193	Looper Driving Shaft Bushing.....
52045	23193	Looper Driving Shaft Bushing Packing (cotton).....
1148AL	23193	Looper Driving Shaft Bushing Set Screw.....
59707	23193	Looper Driving Shaft Gear with two 1253AL.....
59747	23193	Looper Driving Shaft Gear Cover.....
190J	23193	Looper Driving Shaft Gear Cover Screw (2).....
1253AL	23193	Looper Driving Shaft Gear Set Screw (2).....
50150AL	23193	Looper Set Screw.....
136619	23193	Looper Shaft with 50150AL and 59742.....
124764	23193	Looper Shaft Bushing.....
50189C	23193	Looper Shaft Bushing Set Screw.....
59742	23193	Looper Shaft Collar.....
124765	23193	Looper Shaft Coupling with four 50150AL.....
50150AL	23193	Looper Shaft Coupling Set Screw (4).....
136620	23198	Needle Bar with 50138F.....
39203	23198	Needle Bar Connecting Link.....
136697		Needle Bar Connecting Link 39203 with 377C, 1518J and 136698.....
377C	23198	Needle Bar Connecting Link Hinge Screw.....
1518J	23198	Needle Bar Connecting Link Hinge Screw Nut.....
136698	23198	Needle Bar Connecting Stud with two 187E.....
187E	23198	Needle Bar Connecting Stud Set Screw (2).....
62235	23193	Needle Bar Crank Wheel with 446AL and 1293AL.....
1293AL	23193	Needle Bar Crank Wheel Position Screw.....
446AL	23193	Needle Bar Crank Wheel Set Screw.....
136621	23193	Needle Guide with 175547 and two 218D.....
136622	23193	Needle Guide Cam with two 195C.....
195C	23193	Needle Guide Cam Set Screw (2).....
136623	23193	Needle Guide Oscillating Crank with 1057AL and 51933... ..
1057AL	23193	Needle Guide Oscillating Crank Clamping Screw.....
51933	23193	Needle Guide Oscillating Crank Roller and Stud.....
136624	23193	Needle Guide Shaft Bushing.....
624AL	23193	Needle Guide Shaft Bushing Set Screw.....
175547	23193	Needle Guide Thread Finger.....
218D	23193	Needle Guide Thread Finger Screw (2).....
50138F	23198	Needle Set Screw.....
2058	23198	Presser Bar.....
136669	23198	Presser Bar Guide Bracket with 1057AL.....

No.	Plate	Name
1057AL	23198	Presser Bar Guide Bracket Clamping Screw.....
136670	25263	Presser Bar Lifting Collar with 50087AL and two 1454C.....
1454C	25263	Presser Bar Lifting Collar Set Screw (2).....
136671	25263	Presser Bar Lifting Lever.....
136672	25263	Presser Bar Lifting Lever Bracket.....
164E	25263	Presser Bar Lifting Lever Bracket Screw (2).....
1382D	25263	Presser Bar Lifting Lever Hinge Screw.....
1683C	25263	Presser Bar Lifting Lever Hinge Screw Lock Nut.....
17845	25263	Presser Bar Lifting Lever Rod.....
39408		Presser Bar Lifting Lever Rod 17845 with 17846.....
17846	25263	Presser Bar Lifting Lever Rod Chain.....
50087AL	25263	Presser Bar Lifting Lever Screw Stud.....
15992	23198	Presser Bar Spring.....
68784	23193	Pulley (loose) 2 3/4 in. diam., with 200584D.....
68785		Pulley (loose) 68784 with 68786.....
68786	23193	Pulley (loose) Ball Bearing.....
51387R	23193	Pulley (loose) Cap Screw.....
200584D	23193	Pulley (loose) Oil Hole Plug Screw.....
68787	23193	Pulley (loose) Spacing Collar.....
68788	23193	Pulley (tight) 2 7/8 in. diam.....
67789		Pulley (tight) 68788 with 1206C and 17854.....
2022	23193	Pulley (tight) Pin.....
8790		Pulleys (ball bearing) complete, Nos. 51387R, 68785, 68787 and 68789.....
136596		Set of Mated Gears for lower Shaft, No. two 59707.....
17853	23195	Starting Lever.....
1262C	23195	Starting Lever Hinge Screw.....
1662C	23195	Starting Lever Hinge Screw Nut.....
17854	23193	Stop Cam.....
17855	23195	Stop Cam Interlocking Rod.....
124784	23195	Stop Cam Interlocking Rod Case.....
124770		Stop Cam Interlocking Rod Case 124784 with 124774, 124901 and two 176J.....
124904		Stop Cam Interlocking Rod Case 124770 with 63976 and two 1255J.....
124771		Stop Cam Interlocking Rod Case 124904 with 1318J, 17855, 17863, 17864, 39222 and 68739.....
124772	23195	Stop Cam Interlocking Rod Case Bracket.....
124773		Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182E, 1196AL, 1204E, 1254C, 1262C, 1508J, 1662C, 17853, 17859, 17861, 17862, 17873, 68783, 124771, 124772 and two 898J.....
21828	23195	Stop Cam Interlocking Rod Case Bracket Dowel Pin.....
50372D	23195	Stop Cam Interlocking Rod Case Bracket Screw.....
1204E	23195	Stop Cam Interlocking Rod Case Hinge Screw.....
17859	23195	Stop Cam Interlocking Rod Case Socket Joint.....
898J	23195	Stop Cam Interlocking Rod Case Socket Joint Cap Screw (2).....
11622	23196	Stop Cam Interlocking Rod Case Spring.....
19694	23196	Stop Cam Interlocking Rod Case Spring Hook.....
1695C	23196	Stop Cam Interlocking Rod Case Spring Hook Lock Nut.....
17861	23195	Stop Cam Interlocking Rod Case Stop Stud.....
1254C	23195	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing
1508J	23195	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut.....
17862	23195	Stop Cam Interlocking Rod Case Stop Stud Spring.....
124774	23195	Stop Cam Interlocking Rod Case Wearing Block.....
17863	23195	Stop Cam Interlocking Rod Spring.....
17864	23195	Stop Cam Interlocking Rod Stop.....
1318J	23195	Stop Cam Interlocking Rod Stop Screw.....
68739	23195	Stop Cam Interlocking Rod Stop Screw Washer.....
3012	23193	Stop Cam Pin.....
1206C	23193	Stop Cam Screw.....

No.	Plate	Name
2921	25263	Tension Disc (2).....
12162	25263	Tension Disc Guide Pin.....
1560C	25263	Tension Regulating Thumb Nut.....
1110C	25263	Tension Screw Stud.....
20972		Tension Screw Stud 1110C with 1560C.....
13710	25263	Tension Spring.....
136626	25263	Tension Thread Guide.....
136627	25263	Thread Eyelet (top of arm).....
457AL	25263	Thread Eyelet (top of arm) Set Screw.....
1743J	25263	Thread Nipper (back) Adjusting Thumb Nut.....
59773	25263	Thread Nipper (back) Body.....
447AL	25263	Thread Nipper (back) Body Set Screw.....
59774	23193	Thread Nipper (back) Cam with two 50150AL.....
50150AL	23193	Thread Nipper (back) Cam Set Screw (2).....
2921	25263	Thread Nipper (back) Disc (2).....
12162	25263	Thread Nipper (back) Disc Guide Pin.....
62169	25263	Thread Nipper (back) Disc Spring.....
136701	25263	Thread Nipper (back) Eyelet.....
1527J	25263	Thread Nipper (back) Lock Nut.....
59776	25263	Thread Nipper (back) Stud with 13538.....
13538	25263	Thread Nipper (back) Stud Position Pin.....
13539	25263	Thread Nipper (back) Stud Roller.....
13540	25263	Thread Nipper (back) Stud Roller Pin.....
2026	25263	Thread Nipper (back) Stud Spring.....
59777		Thread Nipper (back) Stud complete, Nos. 13539, 13540 and 59776.....
136702		Thread Nipper (back) complete, Nos. 1527J, 1743J, 2026, 59773, 59777, 62169, 136701 and two 2921.....
136674	23199	Thread Nipper (front) Cam.....
223J	23199	Thread Nipper (front) Cam Screw (2).....
136629	25263	Thread Nipper (front) Lever.....
136630	25263	Thread Nipper (front) Lever Bell Crank with 211J.....
136675	25263	Thread Nipper (front) Lever Bell Crank Bracket with 447AL.....
51188J	25263	Thread Nipper (front) Lever Bell Crank Bracket Screw.....
136632	25263	Thread Nipper (front) Lever Bell Crank Hinge Stud.....
211J	25263	Thread Nipper (front) Lever Bell Crank Hinge Stud Set Screw.....
175183	25263	Thread Nipper (front) Lever Bell Crank Screw Stud.....
1722J	25263	Thread Nipper (front) Lever Bell Crank Screw Stud Nut.....
175184	25263	Thread Nipper (front) Lever Bell Crank Screw Stud Nut Washer.....
846C	25263	Thread Nipper (front) Lever Hinge Screw (left).....
50087AL	25263	Thread Nipper (front) Lever Hinge Screw (right).....
136633	25263	Thread Nipper (front) Lever Rod.....
1747J	25263	Thread Nipper (front) Lever Rod Nut.....
1654J	25263	Thread Nipper (front) Lever Rod Nut Lock Nut.....
136634	25263	Thread Nipper (front) Lever Rod Spring.....
136635	25263	Thread Nipper (front) Lever Rod Spring Collar with 237J.....
237J	25263	Thread Nipper (front) Lever Rod Spring Collar Set Screw.....
175032	25263	Thread Nipper (front) Lever Rod Spring Washer.....
136636	25263	Thread Nipper (front) Thread Guide.....
140431C	25263	Thread Nipper (front) Thread Guide Screw.....
1747J	25263	Thread Nipper (front) Thread Guide Screw Nut.....
136676		Thread Nipper (front) and Thread Pull-off complete, Nos. 846C, 1282C, 1654J, 1722J, 12162, 13710, 20972, 50087AL, 136626, 136629, 136630, 136632, 136633, 136634, 136635, 136636, 136640, 136675, 136677, 136680, 136681, 136699, 140431C, 175032, 175183, 175184 and two each 1747J, 2921 and 136682.....
136677	25263	Thread Pull-off.....
136699	25263	Thread Pull-off Bell Crank with 51015AL.....
136680	25263	Thread Pull-off Bell Crank Connection.....
1282C	25263	Thread Pull-off Bell Crank Connection Hinge Screw.....

No.	Plate	Name
136681	25263	Thread Pull-off Bell Crank Connection Spring.....
136682	25263	Thread Pull-off Bell Crank Connection Spring Collar with 237J.....
237J	25263	Thread Pull-off Bell Crank Connection Spring Collar Set Screw.....
136682	25263	Thread Pull-off Bell Crank Connection Stop Collar with 237J.....
237J	25263	Thread Pull-off Bell Crank Connection Stop Collar Set Screw.....
136640	25263	Thread Pull-off Bell Crank Hinge Stud.....
447AL	25263	Thread Pull-off Bell Crank Hinge Stud Set Screw.....
51015AL	25263	Thread Pull-off Bell Crank Set Screw.....
124625	23198	Thread Take-up Body with 62172.....
42808	23198	Thread Take-up Roller.....
62171	23198	Thread Take-up Roller Cap.....
337J	23198	Thread Take-up Roller Cap Screw.....
62172	23198	Thread Take-up Roller Pin.....
124626		Thread Take-up complete, Nos. 337J, 42808, 62171 and 124625.....
691F	23198	Thread Take-up Screw.....
136683	23198	Thread Wiper Body.....
39453	23198	Thread Wiper Body Finger.....
330J	23198	Thread Wiper Body Finger Screw.....
1207D	23198	Thread Wiper Body Hinge Screw.....
136684	23198	Thread Wiper Body Support.....
136685		Thread Wiper Body Support 136684 with 1207D, 1302J, 39456, 136683 and 136686.....
641C	23198	Thread Wiper Body Support Set Screw.....
136686	23198	Thread Wiper Body Wire.....
39456	23198	Thread Wiper Body Wire Clamp.....
1302J	23198	Thread Wiper Body Wire Clamp Screw.....
136643	23199	Throat Plate.....
691F	23199	Throat Plate Screw (4).....
68783		Trip Lever (adjustable) complete, Nos. 203J, 68781 and 68782.....
68781	23195	Trip Lever Releaser (stop motion).....
68782	23195	Trip Lever Tripper.....
203J	23195	Trip Lever Tripper Adjusting Screw.....
1196AL	23195	Trip Lever Hinge Screw.....
17873	23195	Trip Lever Spring.....
1182E	23195	Trip Lever Spring Screw.....
17874	23199	Tripping Point.....
190J	23199	Tripping Point Screw.....

MACHINE No. 114-56

FOR SEWING TWO OR FOUR-HOLE BUTTONS. MAKES
16 STITCHES INSTEAD OF 21. OTHERWISE SAME AS
114-55.

This machine is the same as the 114-55 Machine but with the
following exceptions:

No.	Plate	Name
136687	23200	Button Clamp Lifting Cam (2).....
136688	23200	Feed Cam with two each 190J, 1192C, 17874, 136687, 136689 and four 223J, in place of 136666.....
136503	23194	Feed Cam Driving Worm with 1441AL and 1442C, in place of 39231.....
136504	23200	Feed Cam Driving Worm Wheel with 453AL.....
136505		Feed Cam Shaft 62155 with 1653C and 136504, in place of 124874.....
136689	23200	Thread Nipper (front) Cam (2).....

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

ATTACHMENTS AND ACCESSORIES

No.	Plate	Name
59797	23174	Button Tray with two wood screws 1 1/4 in. No. 14.....
124958	23157	Cylinder Base Plate with two 453AL.....
18420	23157	Cylinder Base Plate Hinge Connection (2).....
18423	23157	Cylinder Base Plate Hinge Connection Hinge Pin (2).....
453AL	23157	Cylinder Base Plate Hinge Connection Hinge Pin Set Screw (2).....
134E	23157	Cylinder Base Plate Screw (4).....
124959	23157	Cylinder Base Plate (hinged) complete, Nos. 124958, two each 18420, 18423, three wood screws 1 1/4 in. No. 12 and four 134E.....
124975		Cylinder Base Plate 124959 with 124966.....
124960	23157	Machine Supporting Bracket (lower).....
178J	23157	Machine Supporting Bracket (lower) Screw.....
124961	23157	Machine Supporting Bracket (upper).....
1396J	23157	Machine Supporting Bracket (upper) Screw.....
124962	23157	Machine Supporting Link (lower).....
124963	23157	Machine Supporting Link (upper).....
124965	23157	Machine Supporting Link Lock Plate.....
190333	23157	Machine Supporting Link Lock Plate Lock Stud.....
124964	23157	Machine Supporting Link Lock Plate Rivet (4).....
124966	23157	Machine Support complete, Nos. 178J, 1396J, 124960, 124961, 124962, 124963, 124965, 190333 and four 124964.....
120346	23157	Oiler (copper plated) with 120347.....
120347	23157	Oiler Spout, 8 1/2 in. long.....
11831	23157	Screw Driver (large).....
26026	23157	Screw Driver (small).....
4822	23157	Wrench for 1547.....
10875	23157	Wrench for 1518, 1520, 1649, 1650 and 1662.....
17905	23157	Wrench for 1176, 1178, 1654, 1655 and 1676.....
25200	23157	Wrench for 1527.....
27662	23157	Wrench for 1254 and 1508.....

BUTTON SPACING GUIDE (adjustable)

136690	25261	Button Spacing Guide (lower).....
236J	25261	Button Spacing Guide (lower) Screw.....
136691	25261	Button Spacing Guide (upper).....
236J	25261	Button Spacing Guide (upper) Screw (2).....
136692	25261	Button Spacing Guide Bracket.....
190J	25261	Button Spacing Guide Bracket Screw (2).....
136693	25261	Button Spacing Guide Edge Guide.....
56353	25261	Button Spacing Guide Edge Guide Position Pin.....
212J	25261	Button Spacing Guide Edge Guide Screw.....
136694	25261	Button Spacing Guide (adjustable) complete, Nos. 212J, 56353, 136690, 136691, 136692, 136693 and three 236J.....

NOTE: Button Spacing Guide complete, No. 136694 is to be furnished on order only.

STARTING LEVER

No.	Plate	Name
13351	25264	Chain, 46 in. to 55 in. long with 56864 and 56865.....
	NOTE: When ordering 13351, give length required.	
56864	25264	Chain Hook (large).....
56865	25264	Chain Hook (small).....
17876	25264	Treadle with 443AL.....
17881	25264	Treadle Shaft.....
443AL	25264	Treadle Shaft Set Screw.....
17882	25264	Treadle Spring.....
17883	25264	Treadle Stand.....
17884	25264	Treadle complete, Nos. 17876, 17881, 17882, 17883 and two wood screws 1 in. No. 10.....

TABLE BELT GUIDE

60811	25264	Belt Guide with two 448AL (2).....
448AL	25264	Belt Guide Set Screw (4).....
68764	25264	Bracket with two 153E.....
14230	25264	Pulley (2).....
68777	25264	Pulley Shaft (long) with 68779.....
68779	25264	Pulley Shaft (long) Wick (braided cotton).....
68778	25264	Pulley Shaft (short) with 68780.....
68780	25264	Pulley Shaft (short) Wick (braided cotton).....
153E	25264	Pulley Shaft Set Screw (2).....
68767	25264	Table Belt Guide complete, Nos. 68764, 68777, 68778, two each 14230, 60811 and three wood screws 1 1/4 in. No. 12 F. H.....

THREAD UNWINDER

For one large spool or one large cone of thread

225259	25265	Spool Rest with 201018C.....
150203	25265	Spool Rest Cushion (felt).....
225388	25265	Spool Rest Rod.....
200383C	25265	Spool Rest Rod Set Screw.....
201018C	25265	Spool Rest Set Screw.....
259658	25265	Spool Stand with 200383C.....
225391	25265	Thread Guide.....
60771	25265	Thread Guide.....
60772	25265	Thread Guide 60771 with 41635.....
41635	25265	Thread Guide Bracket with 175E.....
175E	25265	Thread Guide Bracket Set Screw.....
201696J	25265	Thread Guide Lock Nut.....
225326	25265	Thread Guide Position Cup.....
225324	25265	Thread Guide Rod with 208AL and 225322.....
208AL	25265	Thread Guide Rod Screw.....
225322	25265	Thread Guide Rod Washer.....
225260	25265	Thread Unwinder complete, Nos. 150203, 201696J, 225259, 225324, 225326, 225388, 225391, 259658 and three wood screws 7/8 in. No. 12.....
27739	25265	Thread Cone (wood) for large cones.....
225390	25265	Thread Cone Holder, for inverted cones.....
	NOTE: Nos. 27739 and 225390 are used with, but not included in 225260.	
60773	25265	Thread Unwinder with Thread Guide complete, Nos. 60772 and 225260.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
104X	23197	Button Clamp Spreader Lever Hinge Screw for 136609.....
134E	23157	Cylinder Base Plate Screw for 124959 (4).....
153E	25264	Table Belt Guide Pulley Shaft Set Screw for 68764 (2).....
160J	25262	Feed Across Lever Hinge Stud Clamping Screw.....
160J	25262	Feed Regulator Bracket Cap Screw for 62117 (3).....
164E	25263	Presser Bar Lifting Lever Bracket Screw for 136655 (2).....
164J	23198	Face Plate Screw.....
175E	25265	Thread Unwinder Thread Guide Bracket Set Screw for 41635.....
176J	23195	Brake Arm Releasing Lever Screw for 124770 (2).....
178J	23157	Machine Supporting Bracket (lower) Screw for 124966.....
184E	23193	Belt Cover Bracket Screw Stud for 59795.....
187E	23198	Needle Bar Connecting Stud Set Screw for 136698 (2).....
190J	23193	Arm Side Cover Screw (2).....
190J	25261	Button Spacing Guide Bracket Screw (2).....
190J	25261	Cloth Plate Screw (2).....
190J	23193	Looper Driving Shaft Gear Cover Screw (2).....
190J	23199	Tripping Point Screw for 136666 and 136688.....
190X	23198	Button Clamp Lifter Screw.....
195C	23193	Needle Guide Cam Set Screw for 136622 (2).....
203J	23195	Trip Lever Tripper Adjusting Screw for 68783.....
203X	23197	Button Clamp Arm Hook Screw for 136605 (2).....
208AL	23198	Face Plate Thread Nipper Disc Cover Screw for 136665.....
208AL	25265	Thread Unwinder Thread Guide Rod Screw for 225324.....
211J	25263	Thread Nipper (front) Lever Bell Crank Hinge Stud Set Screw for 136630.....
212J	25261	Button Spacing Guide Edge Guide Screw for 136694.....
217J	23193	Belt Cover Screw (2).....
218D	23193	Needle Guide Thread Finger Screw for 136621 (2).....
223J	23199	Button Clamp Lifting Cam Screw for 136666 and 136688.....
223J	23199	Thread Nipper (front) Cam Screw for 136666 and 136688.....
228X	23197	Button Clamp (left) Spring Screw for 136599.....
228X	23197	Button Clamp (right) Spring Screw for 136602.....
229J	23198	Face Plate Thread Guard Screw for 136665 (2).....
236J	25261	Button Spacing Guide (lower) Screw for 136694.....
236J	25261	Button Spacing Guide (upper) Screw for 136694 (2).....
236J	23193	Cylinder Oil Well Cover Screw.....
237J	25263	Thread Nipper (front) Lever Rod Spring Collar Set Screw for 136635.....
237J	25263	Thread Pull-off Bell Crank Connection Spring Collar Set Screw for 136682.....
237J	25263	Thread Pull-off Bell Crank Connection Stop Collar Set Screw for 136682.....
237X	23199	Button Clamp Lifting Lever Connecting Rod Spring Collar Set Screw for 136663.....
330J	23198	Thread Wiper Body Finger Screw for 136583.....
337J	23198	Thread Take-up Roller Cap Screw for 124626.....
377C	23198	Needle Bar Connecting Link Hinge Screw for 136697.....
443AL	25264	Starting Lever Treadle Shaft Set Screw for 17876.....
446AL	23193	Arm Shaft (upright) Bushing (lower) Set Screw.....
446AL	23193	Arm Shaft (upright) Bushing (upper) Set Screw.....
446AL	23193	Needle Bar Crank Wheel Set Screw for 62235.....
447AL	25263	Thread Nipper (back) Body Set Screw.....
447AL	25263	Thread Pull-off Bell Crank Hinge Stud Set Screw for 136675.....
448AL	25264	Table Belt Guide Set Screw for 60811 (4).....
453AL	23157	Cylinder Base Plate Hinge Connection Hinge Pin Set Screw for 124958 (2).....
453AL	23199	Feed Cam Driving Worm Wheel Set Screw for 17997 and 136504.....

No.	Plate	Name
457AL	25263	Thread Eyelet (top of arm) Set Screw.....
624AL	23193	Needle Guide Shaft Bushing Set Screw.....
641C	25262	Feed Across Connection (lever end) Ball Stud Set Screw for 62147.....
641C	23198	Thread Wiper Body Support Set Screw.....
691F	23198	Thread Take-up Screw.....
691F	23199	Throat Plate Screw (4).....
742F	25261	Cloth Plate Guide Block (left) Screw for 136645 and 136647.....
792C	23195	Brake Arm Releasing Lever Bracket Screw for 124901 (2)....
846C	25263	Thread Nipper (front) Lever Hinge Screw (left) for 136676..
880E	23193	Arm Screw (4).....
896AL	25262	Feed Across Connection Cap Screw for 63940 and 63942 (4).....
898J	23195	Stop Cam Interlocking Rod Case Socket Joint Cap Screw for 124773 (2).....
934X	23197	Feed Plate Carrier Bar Plate Screw for 136617.....
1034J	23199	Cylinder End Cover Spring Screw for 136612.....
1036AL	23193	Arm Shaft (horizontal) Gear Set Screw for 59703 (2).....
1057AL	23193	Needle Guide Oscillating Crank Clamping Screw for 136623.....
1057AL	23198	Presser Bar Guide Bracket Clamping Screw for 136669.....
1094F	23197	Feed Across Lever Plate Screw.....
1110C	25263	Tension Screw Stud for 20972.....
1148AL	23193	Looper Driving Shaft Bushing Set Screw.....
1175X	23197	Button Clamp Hinge Screw for 136609 (2).....
1176X	23197	Button Clamp Arm Hinge Plate Screw.....
1177D	25262	Feed Regulator Bracket Screw (2).....
1177X	23197	Button Clamp Pressure Spring Bracket Screw.....
1178X	23197	Button Clamp Pressure Spring Screw.....
1180X	23197	Button Clamp Spreader Lever Thumb Screw for 136609.....
1181X	23197	Button Clamp Spreader Lever Spring Screw Stud for 136609.....
1182E	23195	Trip Lever Spring Screw for 124773.....
1183X	23197	Button Clamp Stop Screw for 136609.....
1188D	25262	Feed Across Regulator Hinge Screw for 124866.....
1190C	23197	Feed Regulator Stop Screw.....
1191D	23197	Feed Regulator Thumb Screw.....
1192C	23199	Feed Cam Set Screw for 136666 and 136688 (2).....
1195X	23197	Feed Plate Screw Stud for 136617.....
1196AL	23195	Trip Lever Hinge Screw for 124773.....
1199X	23197	Button Clamp Spreader Thumb Plate Screw for 136609.....
1204E	23195	Stop Cam Interlocking Rod Case Hinge Screw for 124773...
1206C	23193	Stop Cam Screw for 68789.....
1207D	23198	Thread Wiper Body Hinge Screw for 136685.....
1253AL	23193	Arm Shaft (upright) Gear (lower) Set Screw for 59707 (2)...
1253AL	23193	Arm Shaft (upright) Gear (upper) Set Screw for 59708 (2)...
1253AL	23196	Brake Adjusting Plate Handle Shaft Crank Set Screw for 124718.....
1253AL	23193	Looper Driving Shaft Gear Set Screw for 59707 (2).....
1254C	23195	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing for 124773.....
1255J	23195	Belt Shifter Clamp Screw for 124904 (2).....
1262C	23195	Starting Lever Hinge Screw for 124773.....
1282C	25263	Thread Pull-off Bell Crank Connection Hinge Screw for 136676.....
1293AL	23193	Needle Bar Crank Wheel Position Screw for 62235.....
1302J	23198	Thread Wiper Body Wire Clamp Screw for 136685.....
1318J	23195	Stop Cam Interlocking Rod Stop Screw for 124771.....
1382D	25263	Presser Bar Lifting Lever Hinge Screw.....
1396J	23157	Machine Supporting Bracket (upper) Screw for 124966.....
1403E	23196	Brake Arm Hinge Screw.....
1441AL	23193	Feed Cam Driving Worm Set Screw for 39231 and 136503.

No.	Plate	Name
1442C	23193	Feed Cam Driving Worm Position Screw for 39231 and 136503.....
1454C	25263	Presser Bar Lifting Collar Set Screw for 136670 (2).....
1477J	23199	Cylinder End Cover Bracket Screw for 136612 (2).....
1477J	23199	Cylinder End Cover Hinge Screw for 136612 (2).....
1508J	23195	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut for 124773.....
1518J	23198	Needle Bar Connecting Link Hinge Screw Nut for 136697.....
1520J	23193	Arm Shaft (horizontal) Bushing (back) Adjusting Screw Nut
1527J	25263	Thread Nipper (back) Lock Nut for 136702.....
1547J	25261	Cloth Plate Guide Block (left) Screw Nut for 136645 and 136647.....
1560C	25263	Tension Regulating Thumb Nut for 20972.....
1649C	25262	Feed Across Connection Adjusting Stud Nut (left).....
1650C	25262	Feed Across Connection Adjusting Stud Nut (right).....
1653C	23199	Feed Cam Shaft Nut for 124874 and 136505.....
1654J	25263	Thread Nipper (front) Lever Rod Nut Lock Nut for 136676.....
1654X	23197	Feed Plate Nut.....
1655C	23199	Button Clamp Lifting Lever Connecting Rod Extension Lock Nut for 136659.....
1655C	25262	Feed Regulator Roller and Screw Stud Nut for 1953.....
1655E	25262	Feed Across Regulator Link Screw Stud Nut for 124866.....
1662C	23195	Starting Lever Hinge Screw Nut for 124773.....
1676C	25262	Feed Across Regulator Adjusting Screw Stud Nut.....
1683C	25263	Presser Bar Lifting Lever Hinge Screw Lock Nut.....
1695C	23196	Stop Cam Interlocking Rod Case Spring Hook Lock Nut.....
1722J	25263	Thread Nipper (front) Lever Bell Crank Screw Stud Nut for 136676.....
1735C	23198	Button Clamp Lifting Lever Connecting Rod Hinge Screw Stud Nut.....
1743J	25263	Thread Nipper (back) Adjusting Thumb Nut for 136702.....
1747J	25263	Thread Nipper (front) Lever Rod Nut for 136676.....
1747J	25263	Thread Nipper (front) Thread Guide Screw Nut for 136676.....
1952	25262	Feed Across Lever Roller and Stud for 62147.....
1953	25262	Feed Regulator Roller and Screw Stud with 1655C and 37310, for 17742.....
2022	23193	Pulley (tight) Pin.....
2026	25263	Thread Nipper (back) Stud Spring for 136702.....
2058	23198	Presser Bar.....
2107	23198	Face Plate Thread Guard for 136665 (2).....
2921	25263	Tension Disc for 136676 (2).....
2921	25263	Thread Nipper (back) Disc for 136702 (2).....
3012	23193	Stop Cam Pin.....
3021	25261	Cloth Plate Guide Block (right) Rivet for 136645 and 136647 (2).....
4448	23193	Arm Oil Tube, for intermediate bearing.....
4449	23193	Arm Shaft (horizontal) Bushing (front) for 136655.....
4822	23151	Wrench for 1547 (Attachments and Accessories).....
8505		Feed Plate Screw Stud Rivet for 136617.....
8589	25262	Feed Regulator Bracket Dowel Pin (2).....
9543	23198	Face Plate Thread Nipper Disc for 136665 (2).....
9544	23198	Face Plate Thread Nipper Disc Cover for 136665.....
9545	23198	Face Plate Thread Nipper Disc Spring for 136665.....
10875	23157	Wrench for 1518, 1520, 1649, 1650 and 1662 (Attachments and Accessories).....
11622	23196	Stop Cam Interlocking Rod Case Spring.....
11831	23157	Screw Driver (large) (Attachments and Accessories).....
12162	25263	Tension Disc Guide Pin for 136676.....
12162	25263	Thread Nipper (back) Disc Guide Pin.....
13351	25264	Starting Lever Chain, 46 in. to 55 in. long with 56864 and 56865.....
	NOTE:	When ordering 13351, give length required.
13538	25263	Thread Nipper (back) Stud Position Pin for 59776.....

No.	Plate	Name
13539	25263	Thread Nipper (back) Stud Roller for 59777.....
13540	25263	Thread Nipper (back) Stud Roller Pin for 59777.....
13710	25263	Tension Spring for 136676.....
14017	25262	Feed Across Regulator Link Screw Stud Nut Washer for 124866.....
14230	25264	Table Belt Guide Pulley for 68767 (2).....
15992	23198	Presser Bar Spring.....
16532	23193	Arm Dowel Pin (2).....
17703	23193	Arm Shaft (horizontal) Bushing (back).....
17710	23197	Button Clamp Arm Hinge Plate.....
17713	23197	Button Clamp Pressure Spring Bracket.....
17714	23197	Button Clamp Pressure Spring Guide Block for 136604.....
17718	23197	Button Clamp Spreader Lever Thumb Screw Washer for 136609.....
17720	23197	Button Clamp Spreader Steady Pin for 136608 (2).....
17723	23197	Button Clamp (left) Screw Stud for 136598.....
17723	23197	Button Clamp (right) Screw Stud for 136601.....
17737	25262	Feed Across Lever Hinge Stud for 124676.....
17738	25262	Feed Across Regulator Adjusting Screw Stud Nut Washer (steel).....
17741	23197	Feed Across Regulator Link Stud for 136613.....
17742	25262	Feed Regulator with 1953, for 62187.....
17743	23197	Feed Regulator Post for 136617.....
17744	23197	Feed Regulator Hinge Stud.....
17745	23197	Feed Regulator Swivel for 62187.....
17806	23197	Feed Plate Position Stud for 136617 (4).....
17845	25263	Presser Bar Lifting Lever Rod for 39408.....
17846	25263	Presser Bar Lifting Lever Rod Chain for 39408.....
17853	23195	Starting Lever for 124773.....
17854	23193	Stop Cam for 68789.....
17855	23195	Stop Cam Interlocking Rod for 124771.....
17859	23195	Stop Cam Interlocking Rod Case Socket Joint for 124773.....
17861	23195	Stop Cam Interlocking Rod Case Stop Stud for 124773.....
17862	23195	Stop Cam Interlocking Rod Case Stop Stud Spring for 124773.....
17863	23195	Stop Cam Interlocking Rod Spring for 124771.....
17864	23195	Stop Cam Interlocking Rod Stop for 124771.....
17873	23195	Trip Lever Spring for 124773.....
17874	23199	Tripping Point for 136666 and 136688.....
17876	25264	Starting Lever Treadle with 443AL, for 17884.....
17881	25264	Starting Lever Treadle Shaft for 17884.....
17882	25264	Starting Lever Treadle Spring for 17884.....
17883	25264	Starting Lever Treadle Stand for 17884.....
17884	25264	Starting Lever Treadle complete, Nos. 17876, 17881, 17882, 17883 and two wood screws 1 in. No. 10.....
17905	23157	Wrench for 1176, 1178, 1654, 1655 and 1676 (Attachments and Accessories).....
17923	23197	Feed Plate for four-hole buttons.....
17997	23199	Feed Cam Driving Worm Wheel with 453AL, for 124874.....
18368	23197	Feed Plate Carrier Bar Plate for 136617.....
18384	23199	Feed Cam Driving Worm Wheel Pin.....
18384	23199	Feed Cam Pin.....
18420	23157	Cylinder Base Plate Hinge Connection for 124959 (2).....
18423	23157	Cylinder Base Plate Hinge Connection Hinge Pin for 124959 (2).....
18498	23193	Belt Cover.....
19694	23196	Stop Cam Interlocking Rod Case Spring Hook.....
20437	23197	Button Clamp Pressure Spring Screw Washer.....
20972		Tension Screw Stud 1110C with 1560C, for 136676.....
21828	23195	Stop Cam Interlocking Rod Case Bracket Dowel Pin.....
25200	23157	Wrench for 1527 (Attachments and Accessories).....
26026	23157	Screw Driver (small) (Attachments and Accessories).....
27662	23157	Wrench for 1254 and 1508 (Attachments and Accessories).....

No.	Plate	Name
27739	25265	Thread Unwinder Thread Cone (wood) for large cones.....
	NOTE:	No. 27739 is used with, but not included in 225260.
37310	25262	Feed Regulator Roller and Screw Stud Nut Washer for 1953.....
39203	23198	Needle Bar Connecting Link for 136697.....
39222	23195	Belt Shifter for 124771.....
39231	23193	Feed Cam Driving Worm with 1441AL and 1442C, for 114-55 Machine.....
39241	23197	Button Clamp Pressure Spring.....
39242	23197	Button Clamp Spreader for 136609.....
39408		Presser Bar Lifting Lever Rod 17845 with 17846.....
39453	23198	Thread Wiper Body Finger for 136583.....
39456	23198	Thread Wiper Body Wire Clamp for 136685.....
41635	25265	Thread Unwinder Thread Guide Bracket with 175E, for 60772.....
42808	23198	Thread Take-up Roller for 124626.....
45329	23197	Button Clamp (left) Spring Position Pin for 136598.....
45329	23197	Button Clamp (right) Spring Position Pin for 136601.....
46244	25262	Feed Across Regulator Adjusting Screw Stud Nut Washer (fiber).....
50087AL	25263	Presser Bar Lifting Lever Screw Stud for 136670.....
50087AL	25263	Thread Nipper (front) Lever Hinge Screw (right) for 136676.....
50138F	23198	Needle Set Screw for 136620.....
50150AL	23193	Looper Set Screw for 136619.....
50150AL	23193	Looper Shaft Coupling Set Screw for 124765 (4).....
50150AL	23193	Thread Nipper (back) Cam Set Screw for 59774 (2).....
50189C	23193	Looper Shaft Bushing Set Screw.....
50306D	23197	Feed Plate Carrier Bar Pivot Block Screw.....
50324C	25262	Feed Across Regulator Link Screw Stud for 124866.....
50333AL	23193	Arm Shaft (horizontal) Bushing (back) Adjusting Screw.....
50372D	23195	Stop Cam Interlocking Rod Case Bracket Screw.....
50435J	23196	Brake Adjusting Plate Handle Hinge Screw.....
50446D	23196	Brake Hinge Screw.....
50599D	25262	Feed Across Regulator Adjusting Screw Stud.....
51015AL	25263	Thread Pull-off Bell Crank Set Screw for 136699.....
51188J	25263	Thread Nipper (front) Lever Bell Crank Bracket Screw.....
51224W	23196	Brake Adjusting Plate Thumb Screw.....
51387R	23193	Pulley (loose) Cap Screw for 68790.....
51933	23193	Needle Guide Oscillating Crank Roller and Stud for 136623.....
52045	23193	Looper Driving Shaft Bushing Packing (cotton).....
55300	23197	Feed Across Lever Plate Steady Pin for 136617 (2).....
55381	25262	Feed Across Connection (lever end) Ball Stud for 63941.....
56015	23193	Arm Oil Tube, for oiling 59705 and 59706 (2).....
56353	25261	Button Spacing Guide Edge Guide Position Pin for 136694.....
56493	23196	Brake Pad (leather) for 124713 (4).....
56864	25264	Starting Lever Chain Hook (large) for 13351.....
56865	25264	Starting Lever Chain Hook (small) for 13351.....
59702	23193	Arm Shaft (horizontal).....
59703	23193	Arm Shaft (horizontal) Gear with two 1036AL.....
59704	23193	Arm Shaft (upright).....
59705	23193	Arm Shaft (upright) Bushing (lower).....
59706	23193	Arm Shaft (upright) Bushing (upper).....
59707	23193	Arm Shaft (upright) Gear (lower) with two 1253AL, for 136596.....
59707	23193	Looper Driving Shaft Gear with two 1253AL, for 136596.....
59708	23193	Arm Shaft (upright) Gear (upper) with two 1253AL.....
59730	23197	Feed Plate Carrier Bar Pivot Block.....
59742	23193	Looper Shaft Collar for 136619.....
59747	23193	Looper Driving Shaft Gear Cover.....
59773	25263	Thread Nipper (back) Body for 136702.....
59774	23193	Thread Nipper (back) Cam with two 50150AL.....

No.	Plate	Name
59776	25263	Thread Nipper (back) Stud with 13538, for 59777.....
59777		Thread Nipper (back) Stud complete, Nos. 13539, 13540 and 59776, for 136702.....
59795	23193	Belt Cover Bracket with 184E and 59796.....
59796	23193	Belt Cover Bracket Stud for 59795.....
59797	23174	Button Tray with two wood screws 1-1/4 in. No. 14 (Attachments and Accessories).....
60771	25265	Thread Unwinder Thread Guide for 60772.....
60772		Thread Unwinder Thread Guide 60771 with 41635, for 60773.....
60773	25265	Thread Unwinder with Thread Guide complete, Nos. 60772 and 225260.....
60811	25264	Table Belt Guide with two 448AL, for 68767 (2).....
62102	25261	Cloth Plate Guide Block (left) for 136645 and 136647.....
62103	25261	Cloth Plate Guide Block (right) for 136645 and 136647.....
62111	23199	Cylinder End Cover Bracket Hinge Pin for 136703.....
62113	23199	Cylinder End Cover Spring for 136612.....
62115	25262	Feed Across Connection Adjusting Stud.....
62117	25262	Feed Regulator Bracket with three 160J, for 62187.....
62121	25262	Feed Across Regulator Link.....
62147	25262	Feed Across Lever with 641C and 1952, for 124676.....
62155	23199	Feed Cam Shaft for 124874 and 136505.....
62169	25263	Thread Nipper (back) Disc Spring for 136702.....
62171	23198	Thread Take-up Roller Cap for 124626.....
62172	23198	Thread Take-up Roller Pin for 124625.....
62185	23199	Cylinder End Cover Bracket for 136703.....
62187		Feed Regulator Bracket 62117 with 17742 and 17745.....
62189	23199	Cylinder Bottom Cover for 136612.....
62235	23193	Needle Bar Crank Wheel with 446AL and 1293AL.....
63741	23197	Button Clamp Spreader Thumb Plate for 136609.....
63825	23197	Button Clamp Arm Hook Stud for 136606.....
63940	25262	Feed Across Connection (lever end) with two 896AL, for 63941.....
63941		Feed Across Connection (lever end) 63940 with 55381.....
63942	25262	Feed Across Connection (regulator end) with two 896AL, for 63943.....
63943		Feed Across Connection (regulator end) 63942 with 63944.....
63944	25262	Feed Across Connection (regulator end) Ball Stud, for 63943.....
63976	23195	Belt Shifter Clamp for 124904.....
68739	23195	Stop Cam Interlocking Rod Stop Screw Washer for 124771.....
68764	25264	Table Belt Guide Bracket with two 153E, for 68767.....
68767	25264	Table Belt Guide complete, Nos. 68764, 68777, 68778, two each 14230, 60811 and three wood screws 1-1/4 in. No. 12 F.H.....
68777	25264	Table Belt Guide Pulley Shaft (long) with 68779, for 68767.....
68778	25264	Table Belt Guide Pulley Shaft (short) with 68780, for 68767.....
68779	25264	Table Belt Guide Pulley Shaft (long) Wick (braided cotton) for 68777.....
68780	25264	Table Belt Guide Pulley Shaft (short) Wick (braided cotton) for 68778.....
68781	23195	Trip Lever Releaser (stop motion) for 68783.....
68782	23195	Trip Lever Tripper for 68783.....
68783		Trip Lever (adjustable) complete, Nos. 203J, 68781, and 68782, for 124773.....
68784	23193	Pulley (loose) 2-3/4 in. diam., with 200584D, for 68785.....
68785		Pulley (loose) 68784 with 68786, for 68790.....
68786	23193	Pulley (loose) Ball Bearing for 68785.....
68787	23193	Pulley (loose) Spacing Collar for 68790.....
68788	23193	Pulley (tight) 2-7/8 in. diam., for 68789.....
68789		Pulley (tight) 68788 with 1206C and 17854, for 68790.....

No.	Plate	Name
68790		Pulleys (ball bearing) complete, Nos. 51387R, 68785, 68787 and 68789.....
120346	23157	Oiler (copper plated) with 120347 (Attachments and Accessories).....
120347	23157	Oiler Spout, 8-1/2 in. long, for 120346.....
124625	23198	Thread Take-up Body with 62172, for 124626.....
124626		Thread Take-up complete, Nos. 337J, 42808, 62171 and 124625.....
124674	23193	Arm Side Cover.....
124676		Feed Across Lever 62147 with 17737.....
124712	23196	Brake for 124713.....
124713		Brake 124712 with four 56493.....
124714	23196	Brake Adjusting Plate.....
124715	23196	Brake Adjusting Plate Handle for 124716.....
124716		Brake Adjusting Plate Handle 124715 with 124717.....
124717	23196	Brake Adjusting Plate Handle Shaft for 124716.....
124718	23196	Brake Adjusting Plate Handle Shaft Crank with 1253AL.....
124719	23196	Brake Adjusting Plate Thumb Screw Bushing for 136610.....
124720	23196	Brake Arm.....
124744	23199	Cylinder End Cover Hinge for 136703.....
124745	23193	Cylinder Oil Well Cover.....
124747	23197	Feed Plate for two-hole buttons.....
124761	23193	Looper Driving Shaft.....
124762	23193	Looper Driving Shaft Bushing.....
124764	23193	Looper Shaft Bushing.....
124765	23193	Looper Shaft Coupling with four 50150AL.....
124770		Stop Cam Interlocking Rod Case 124784 with 124774, 124901 and two 176J, for 124904.....
124771		Stop Cam Interlocking Rod Case 124904 with 1318J, 17855, 17863, 17864, 39222 and 68739, for 124773.....
124772	23195	Stop Cam Interlocking Rod Case Bracket for 124773.....
124773		Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182E, 1196AL, 1204E, 1254C, 1262C, 1508J, 1662C, 17853, 17859, 17861, 17862, 17873, 68783, 124771, 124772 and two 898J.....
124774	23195	Stop Cam Interlocking Rod Case Wearing Block for 124770.....
124784	23195	Stop Cam Interlocking Rod Case for 124770.....
124846	23196	Brake Spring.....
124865	25262	Feed Across Regulator for 124866.....
124866		Feed Across Regulator 124865 with 1188D, 1655E, 14017 and 50324C.....
124874		Feed Cam Shaft 62155 with 1653C and 17997, for 114-55 Machine.....
124901		Brake Arm Releasing Lever 124902 with 124903 and two 792C, for 124770.....
124902	23195	Brake Arm Releasing Lever for 124901.....
124903	23195	Brake Arm Releasing Lever Bracket for 124901.....
124904		Stop Cam Interlocking Rod Case 124770 with 63976 and two 1255J, for 124771.....
124906	23198	Button Clamp Lifter for 136583.....
124958	23157	Cylinder Base Plate with two 453AL, for 124959.....
124959	23157	Cylinder Base Plate (hinged) complete, Nos. 124958, two each 18420, 18423, three wood screws 1-1/4 in. No. 12 and four 134E, for 124975.....
124960	23157	Machine Supporting Bracket (lower) for 124966.....
124961	23157	Machine Supporting Bracket (upper) for 124966.....
124962	23157	Machine Supporting Link (lower) for 124966.....
124963	23157	Machine Supporting Link (upper) for 124966.....
124964	23157	Machine Supporting Link Lock Plate Rivet for 124966 (4)....
124965	23157	Machine Supporting Link Lock Plate for 124966.....
124966	23157	Machine Support complete, Nos. 178J, 1396J, 124960, 124961, 124962, 124963, 124965, 190333 and four 124964, for 124975.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
124975		Cylinder Base Plate 124959 with 124966 (Attachments and Accessories).....
136503	23194	Feed Cam Driving Worm with 1441AL and 1442C, for 114-56 Machine.....
136504	23200	Feed Cam Driving Worm Wheel with 453AL, for 136505.....
136505		Feed Cam Shaft 62155 with 1653C and 136504, for 114-56 Machine.....
136583		Button Clamp Lifter 124906 with 330J and 39453.....
136594	23193	Arm Oil Tube, for oiling Needle Bar Connecting Link (upper) Bearing.....
136596		Set of Mated Gears for lower shaft, No. two 59707.....
136598	23197	Button Clamp (left) with 17723 and 45329, for 136599.....
136599		Button Clamp (left) 136598 with 228X and 136600, for 136609.....
136600	23197	Button Clamp (left) Spring for 136599.....
136601	23197	Button Clamp (right) with 17723 and 45329, for 136602.....
136602		Button Clamp (right) 136601 with 228X and 136603, for 136609.....
136603	23197	Button Clamp (right) Spring for 136602.....
136604	23197	Button Clamp Arm with 17714, for 136605.....
136605		Button Clamp Arm complete, Nos. 136604, 136606 and two 203X, for 136609.....
136606	23197	Button Clamp Arm Hook with 63825, for 136605.....
136607	23197	Button Clamp Spreader Lever Spring for 136609.....
136608	23197	Button Clamp Stop with two 17720, for 136609.....
136609		Button Clamp complete, Nos. 104X, 1180X, 1181X, 1183X, 1199X, 17718, 39242, 63741, 136599, 136602, 136605, 136607, 136608, 136705 and two 1175X.....
*136610		Cylinder with 124719.....
136611	23199	Cylinder End Cover for 136612.....
136612	23199	Cylinder End Cover 136611 with 1034J, 62113, 62189, 136703 and four 1477J.....
136613	23197	Feed Across Lever Plate with 17741, for 136617.....
136615	23197	Feed Across Lever Plate Cover for 136617.....
136617		Feed Plate Carrier Bar 136695 with 934X, 1195X, 8505, 17743, 18368, 136613, 136615, two 55300 and four 17806.....
136618	23193	Looper.....
136619	23193	Looper Shaft with 50150AL and 59742.....
136620	23198	Needle Bar with 50138F.....
136621	23193	Needle Guide with 175547 and two 218D.....
136622	23193	Needle Guide Cam with two 195C.....
136623	23193	Needle Guide Oscillating Crank with 1057AL and 51933.....
136624	23193	Needle Guide Shaft Bushing.....
136626	25263	Tension Thread Guide for 136676.....
136627	25263	Thread Eyelet (top of arm).....
136629	25263	Thread Nipper (front) Lever for 136676.....
136630	25263	Thread Nipper (front) Lever Bell Crank with 211J, for 136676.....
136632	25263	Thread Nipper (front) Lever Bell Crank Hinge Stud for 136676.....
136633	25263	Thread Nipper (front) Lever Rod for 136676.....
136634	25263	Thread Nipper (front) Lever Rod Spring for 136676.....
136635	25263	Thread Nipper (front) Lever Rod Spring Collar with 237J, for 136676.....
136636	25263	Thread Nipper (front) Thread Guide for 136676.....
136640	25263	Thread Pull-off Bell Crank Hinge Stud for 136676.....
136643	23199	Throat Plate.....
136644	25261	Cloth Plate for 136645.....
136645	25261	Cloth Plate complete with Button Tray, Nos. 742F, 1547J, 62102, 62103, 136644 and two 3021.....
NOTE:	No. 136645 is furnished only when ordered.	
136646	25261	Cloth Plate for 136647.....

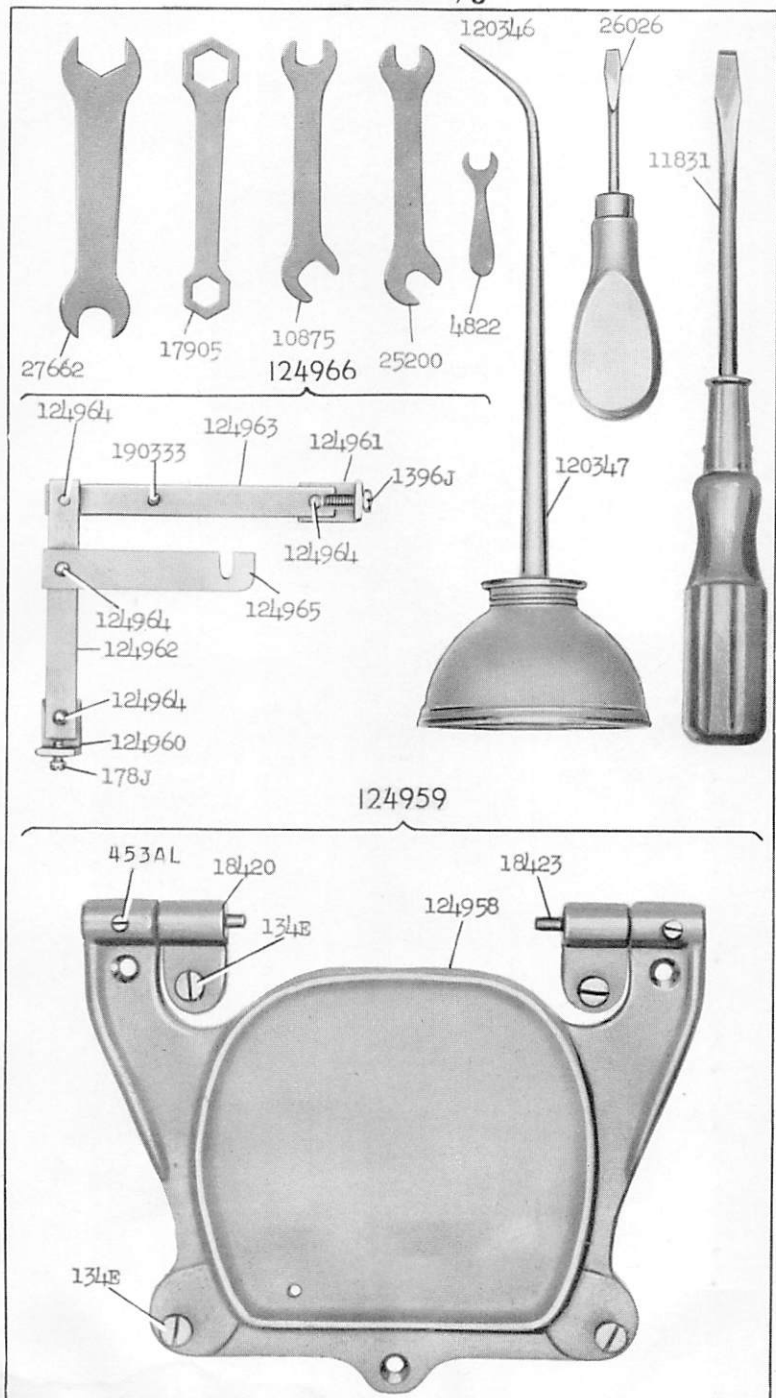
No.	Plate	Name
136647	25261	Cloth Plate (less button tray) Nos. 742F, 1547J, 62102, 62103, 136646 and two 3021.....
		NOTE: No. 136647 is furnished only when ordered.
*136654		Arm for 136655.....
136655		Arm 136654 with 4449, 136672 and two 164E.....
136656	23199	Button Clamp Lifting Cam for 136666.....
136657	23198	Button Clamp Lifting Lever.....
136658	23199	Button Clamp Lifting Lever Connecting Rod for 136659.....
136659	23199	Button Clamp Lifting Lever Connecting Rod 136658 with 1655C, 136660, 136662 and 136663.....
136660	23199	Button Clamp Lifting Lever Connecting Rod Extension for 136659.....
136661	23198	Button Clamp Lifting Lever Connecting Rod Hinge Screw Stud.....
136662	23199	Button Clamp Lifting Lever Connecting Rod Spring for 136659.....
136663	23199	Button Clamp Lifting Lever Connecting Rod Spring Collar with 237X, for 136659.....
136664	23198	Face Plate for 136665.....
136665	23198	Face Plate complete, Nos. 208AL, 9544, 9545, 136664 and and two each 229J, 2107 and 9543.....
136666	23199	Feed Cam with 190J, 17874, 136656, 136674, two 1192C and three 223J, for 114-55 Machine.....
136669	23198	Presser Bar Guide Bracket with 1057AL.....
136670	25263	Presser Bar Lifting Collar with 50087AL and two 1454C.....
136671	25263	Presser Bar Lifting Lever.....
136672	25263	Presser Bar Lifting Lever Bracket for 136655.....
136674	23199	Thread Nipper (front) Cam for 136666.....
136675	25263	Thread Nipper (front) Lever Bell Crank Bracket with 447AL, for 136676.....
136676		Thread Nipper (front) and Thread Pull-off complete, Nos. 846C, 1282C, 1654J, 1722J, 12162, 13710, 20972, 50087AL, 136626, 136629, 136630, 136632, 136633, 136634, 136635, 136636, 136640, 136675, 136677, 136680, 136681, 136699, 140431C, 175032, 175183, 175184 and two each 1747J, 2921 and 136682.....
136677	25263	Thread Pull-off for 136676.....
136680	25263	Thread Pull-off Bell Crank Connection for 136676.....
136681	25263	Thread Pull-off Bell Crank Connection Spring for 136676.....
136682	25263	Thread Pull-off Bell Crank Connection Spring Collar with 237J, for 136676.....
136682	25263	Thread Pull-off Bell Crank Connection Stop Collar with 237J, for 136676.....
136683	23198	Thread Wiper Body for 136685.....
136684	23198	Thread Wiper Body Support for 136685.....
136685		Thread Wiper Body Support 136684 with 1207D, 1302J, 39456, 136683 and 136686.....
136686	23198	Thread Wiper Body Wire for 136685.....
136687	23200	Button Clamp Lifting Cam for 136688 (2).....
136688	23200	Feed Cam with two each 190J, 1192C, 17874, 136687, 136689 and four 223J, for 114-56 Machine.....
136689	23200	Thread Nipper (front) Cam for 136688 (2).....
136690	25261	Button Spacing Guide (lower) for 136694.....
136691	25261	Button Spacing Guide (upper) for 136694.....
136692	25261	Button Spacing Guide Bracket for 136694.....
136693	25261	Button Spacing Guide Edge Guide for 136694.....
136694	25261	Button Spacing Guide (adjustable) complete, Nos. 212J, 56353, 136690, 136691, 136692, 136693 and three 236J.....
		NOTE: Button Spacing Guide complete, No. 136694 is to be furnished on order only.
136695	23197	Feed Plate Carrier Bar for 136617.....

No.	Plate	Name
136697		Needle Bar Connecting Link 39203 with 377C, 1518J and 136698.....
136698	23198	Needle Bar Connecting Stud with two 187E, for 136697.....
136699	25263	Thread Pull-off Bell Crank with 51015AL, for 136676.....
136701	25263	Thread Nipper (back) Eyelet for 136702.....
136702		Thread Nipper (back) complete, Nos. 1527J, 1743J, 2026, 59773, 59777, 62169, 136701 and two 2921.....
136703		Cylinder End Cover Bracket 62185 with 62111 and 124744, for 136612.....
136705	23197	Button Clamp Spreader Lever for 136609.....
140431C	25263	Thread Nipper (front) Thread Guide Screw for 136676.....
150203	25265	Thread Unwinder Spool Rest Cushion (felt) for 225260.....
175032	25263	Thread Nipper (front) Lever Rod Spring Washer for 136676.....
175183	25263	Thread Nipper (front) Lever Bell Crank Screw Stud for 136676.....
175184	25263	Thread Nipper (front) Lever Bell Crank Screw Stud Nut Washer for 136676.....
175547	23193	Needle Guide Thread Finger for 136621.....
190333	23157	Machine Supporting Link Lock Plate Lock Stud for 124966.....
200383C	25265	Thread Unwinder Spool Rest Rod Set Screw for 259658.....
200584D	23193	Pulley (loose) Oil Hole Plug Screw for 68784.....
201018C	25265	Thread Unwinder Spool Rest Set Screw for 225259.....
201696J	25265	Thread Unwinder Thread Guide Lock Nut for 225260.....
225259	25265	Thread Unwinder Spool Rest with 201018C, for 225260.....
225260		Thread Unwinder complete, Nos. 150203, 201696J, 225259, 225324, 225326, 225388, 225391, 259658 and three wood screws 7/8 in. No. 12, for 60773.....
225322	25265	Thread Unwinder Thread Guide Rod Washer for 225324.....
225324	25265	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 225260.....
225326	25265	Thread Unwinder Thread Guide Position Cup for 225260.....
225388	25265	Thread Unwinder Spool Rest Rod for 225260.....
225390	25265	Thread Unwinder Thread Cone Holder, for inverted cones.....
		NOTE: No. 225390 is used with, but not included in 225260.
225391	25265	Thread Unwinder Thread Guide for 225260.....
259658	25265	Thread Unwinder Spool Stand with 200383C, for 225260.....

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
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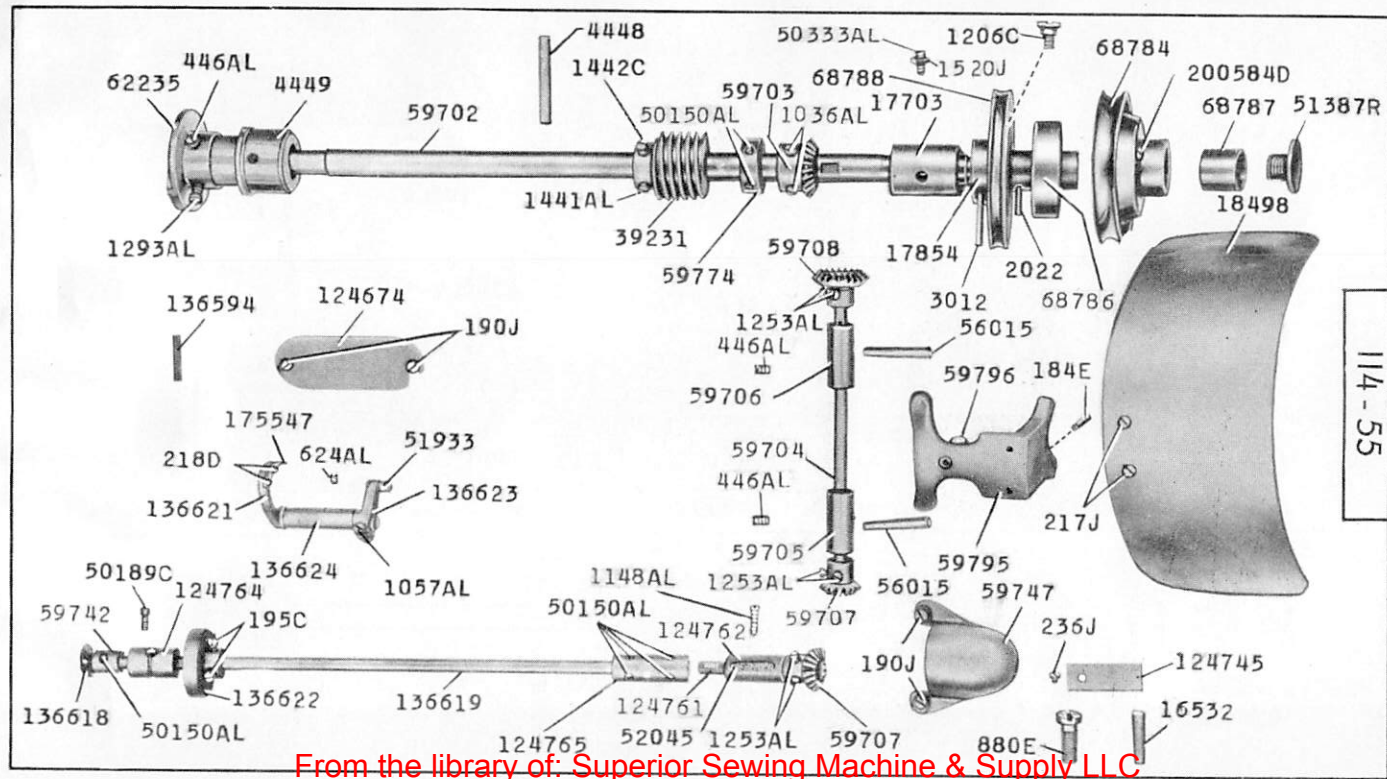
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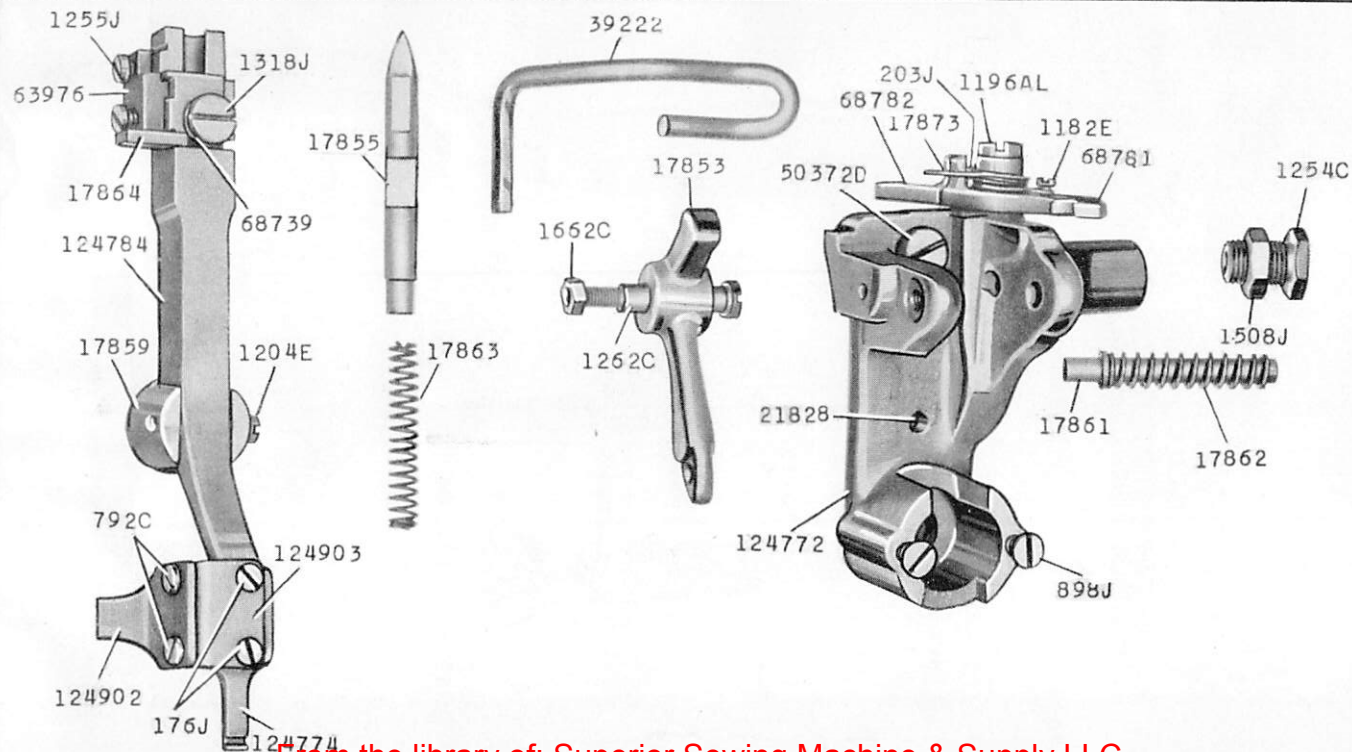




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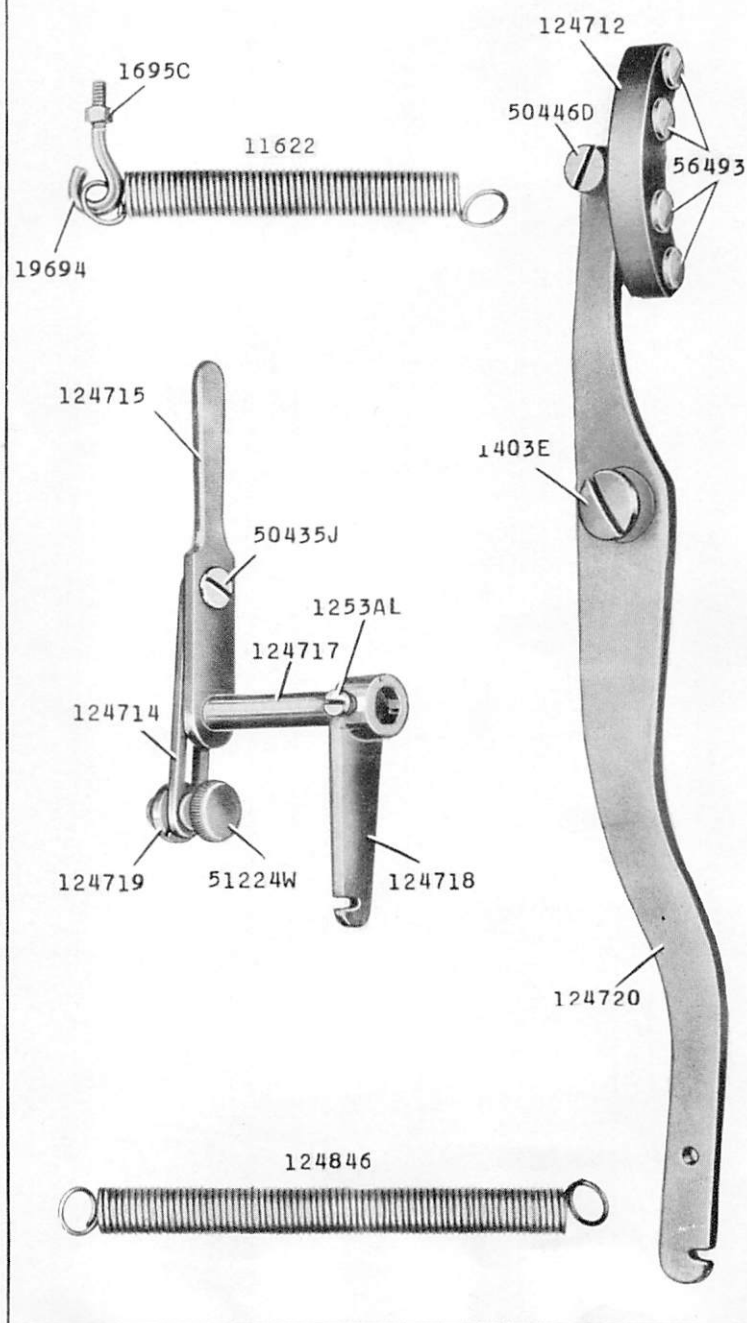
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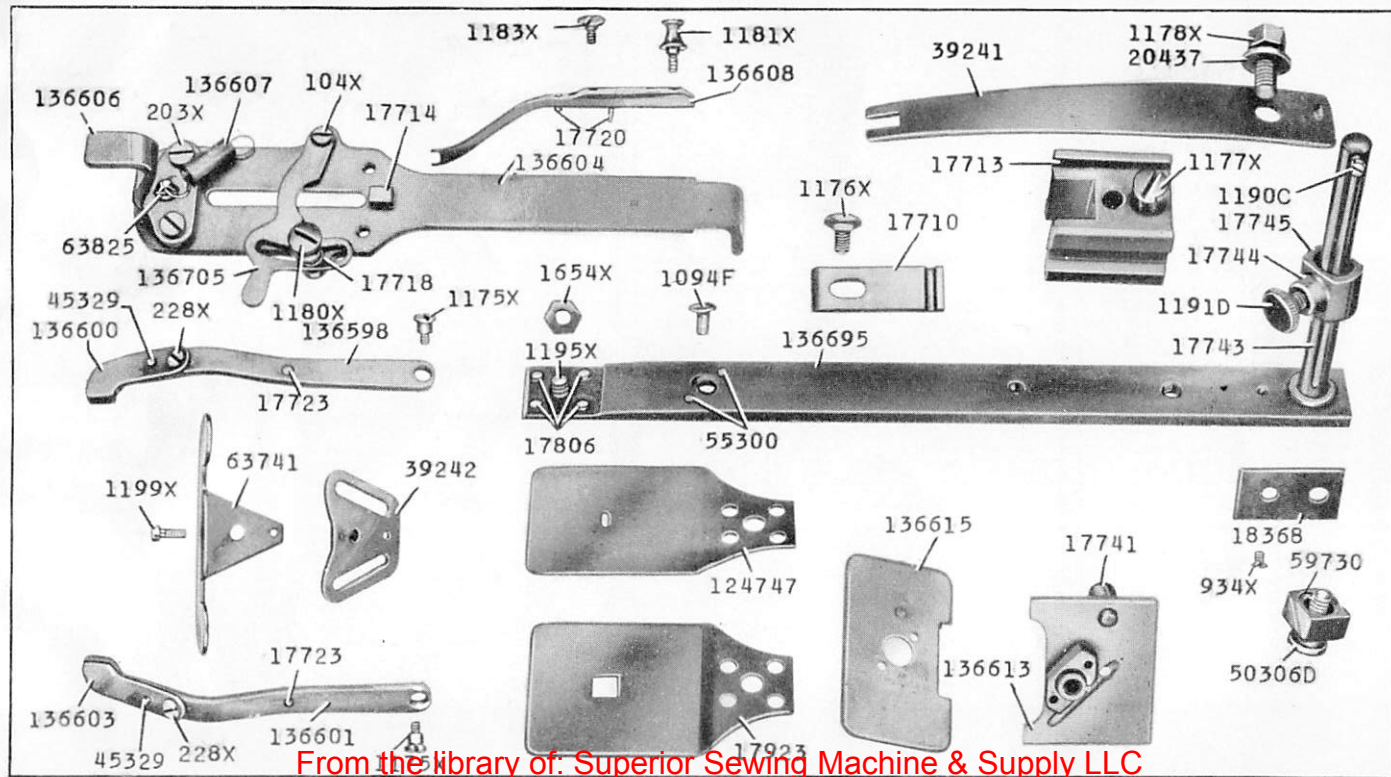


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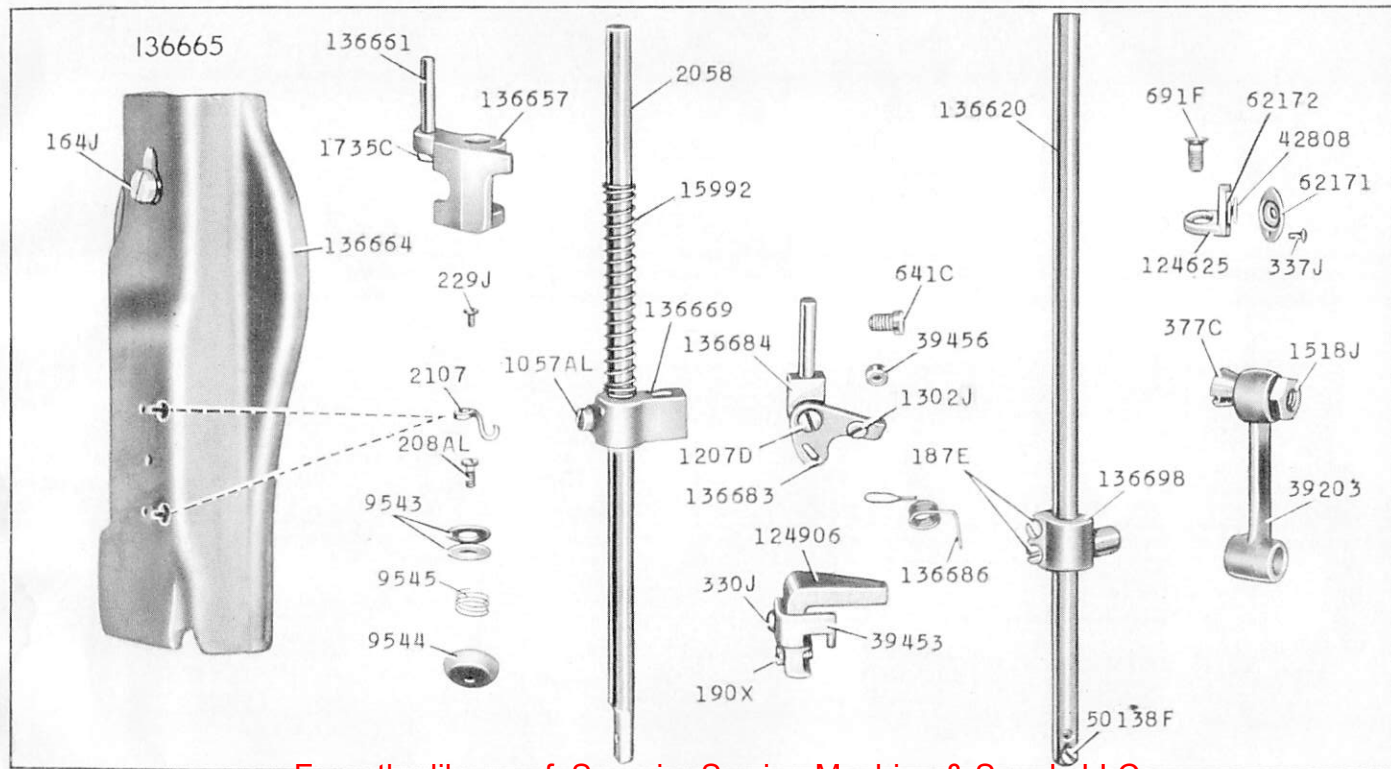
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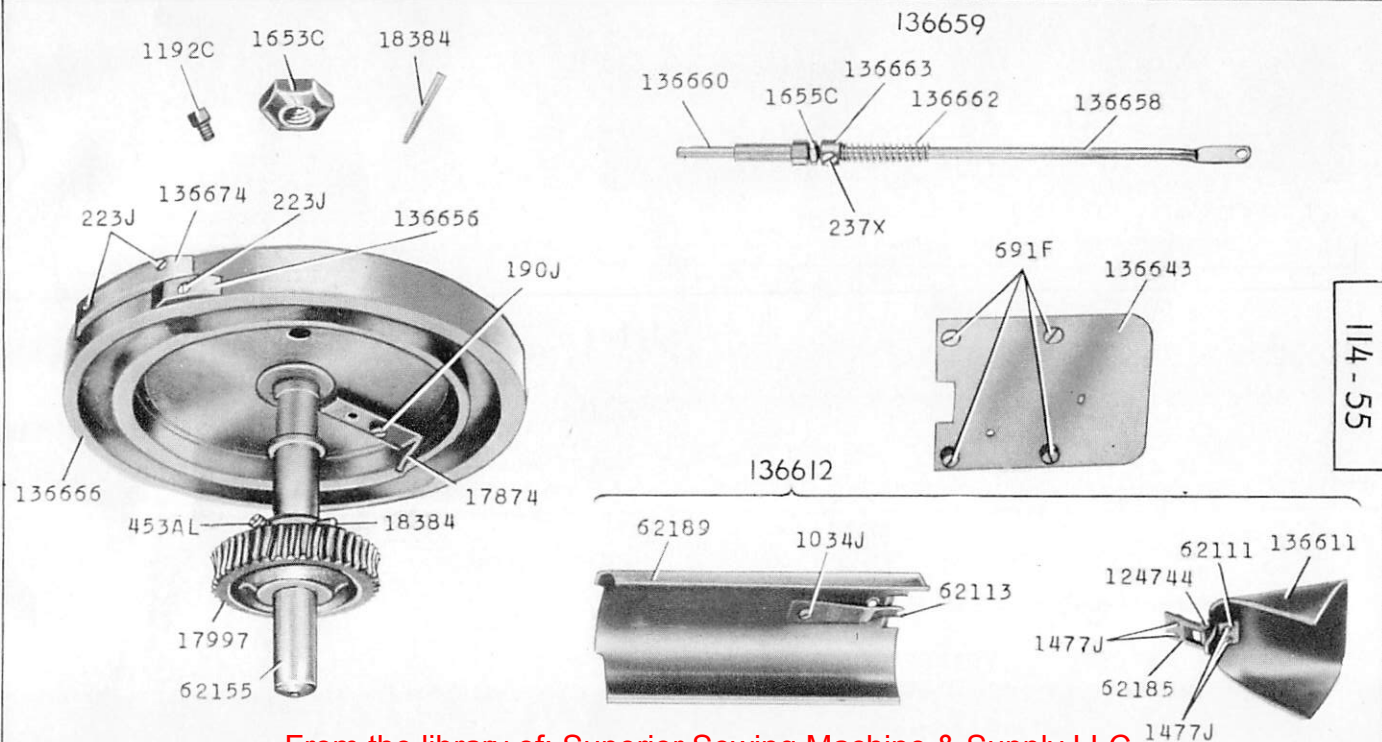
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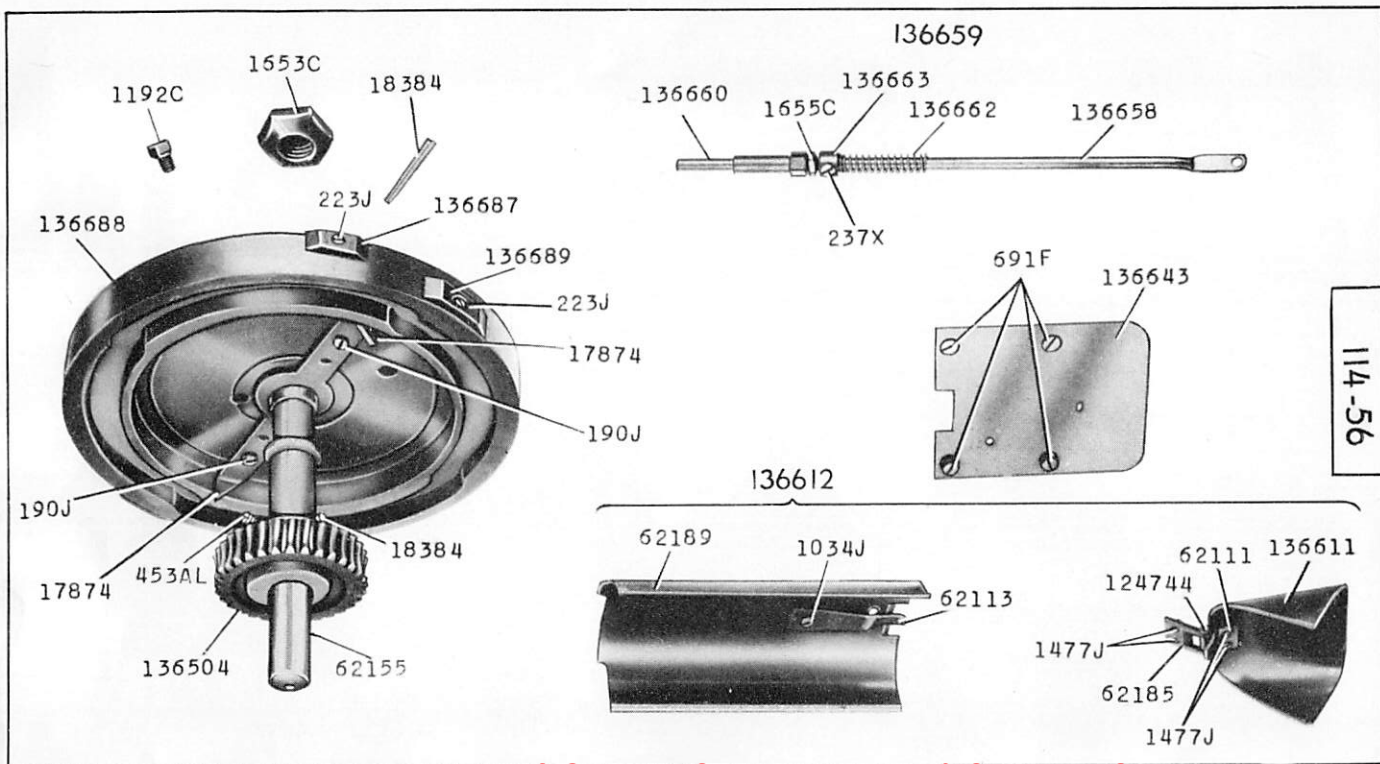
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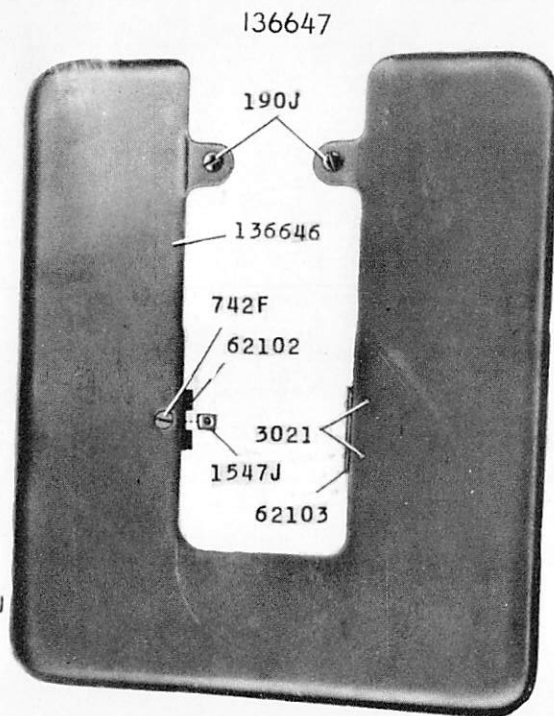
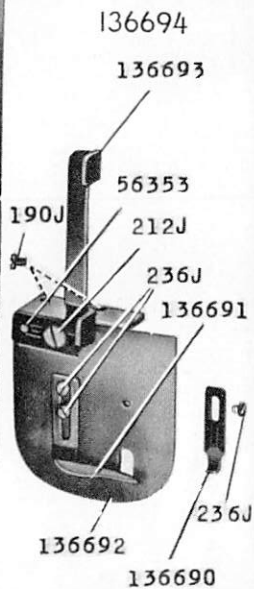
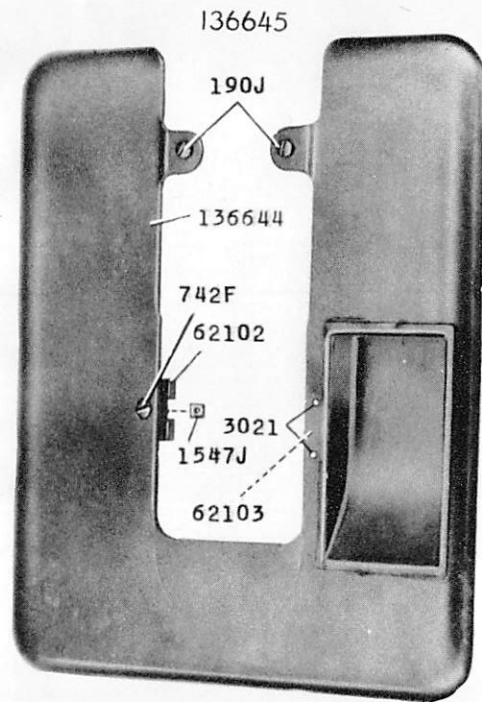
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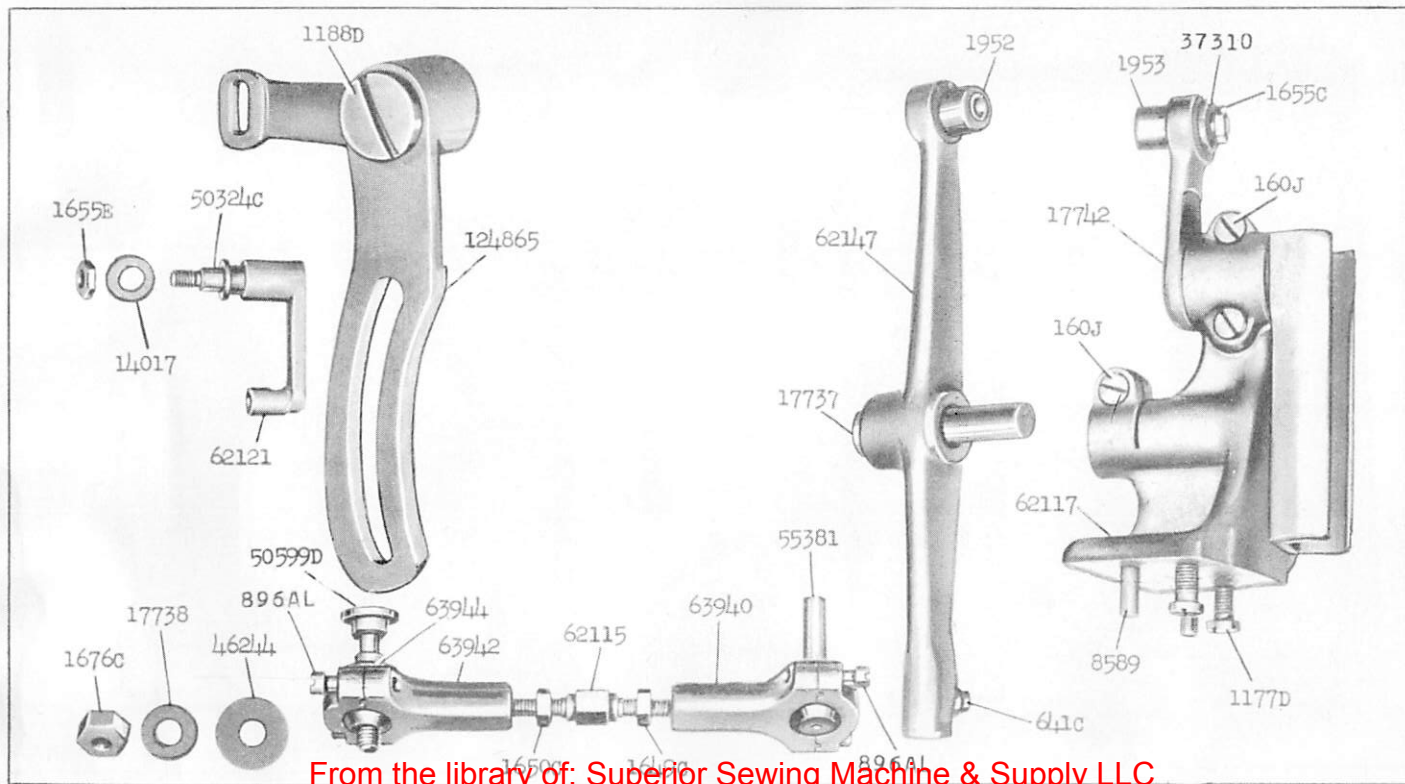
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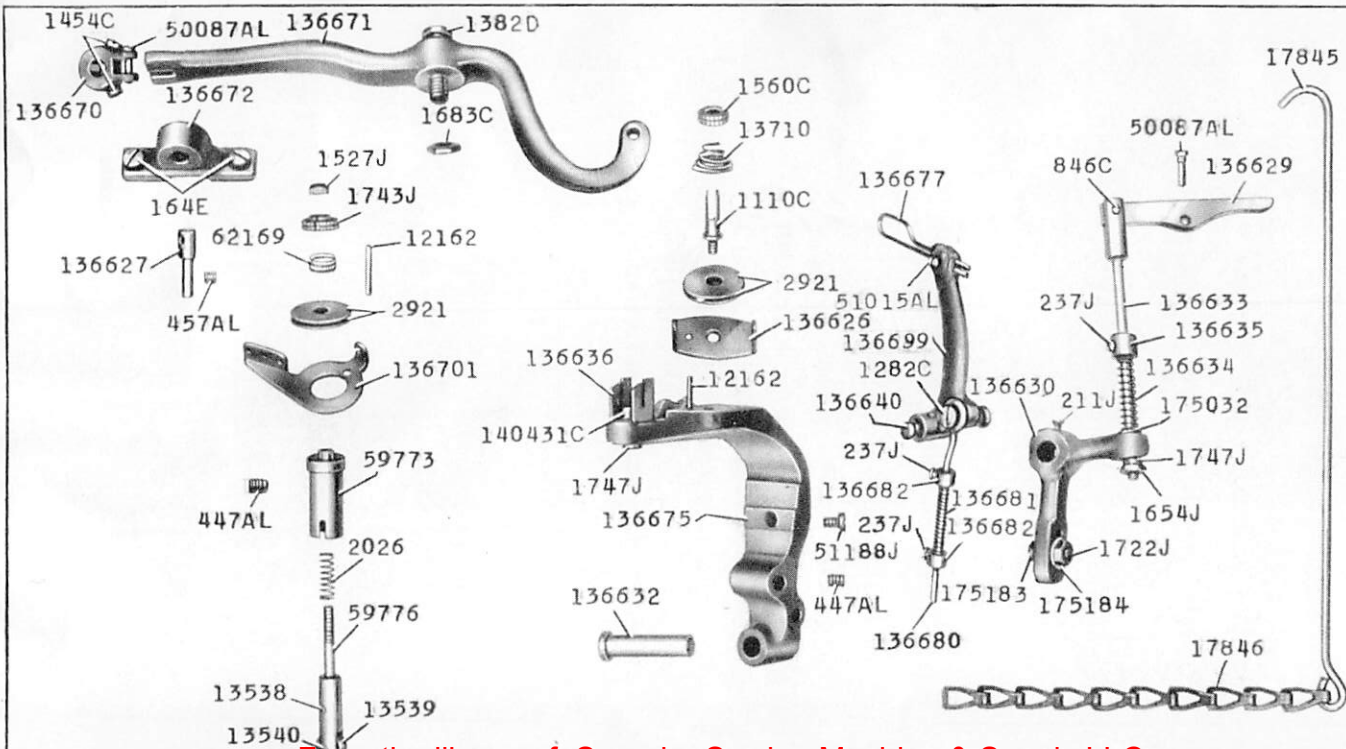
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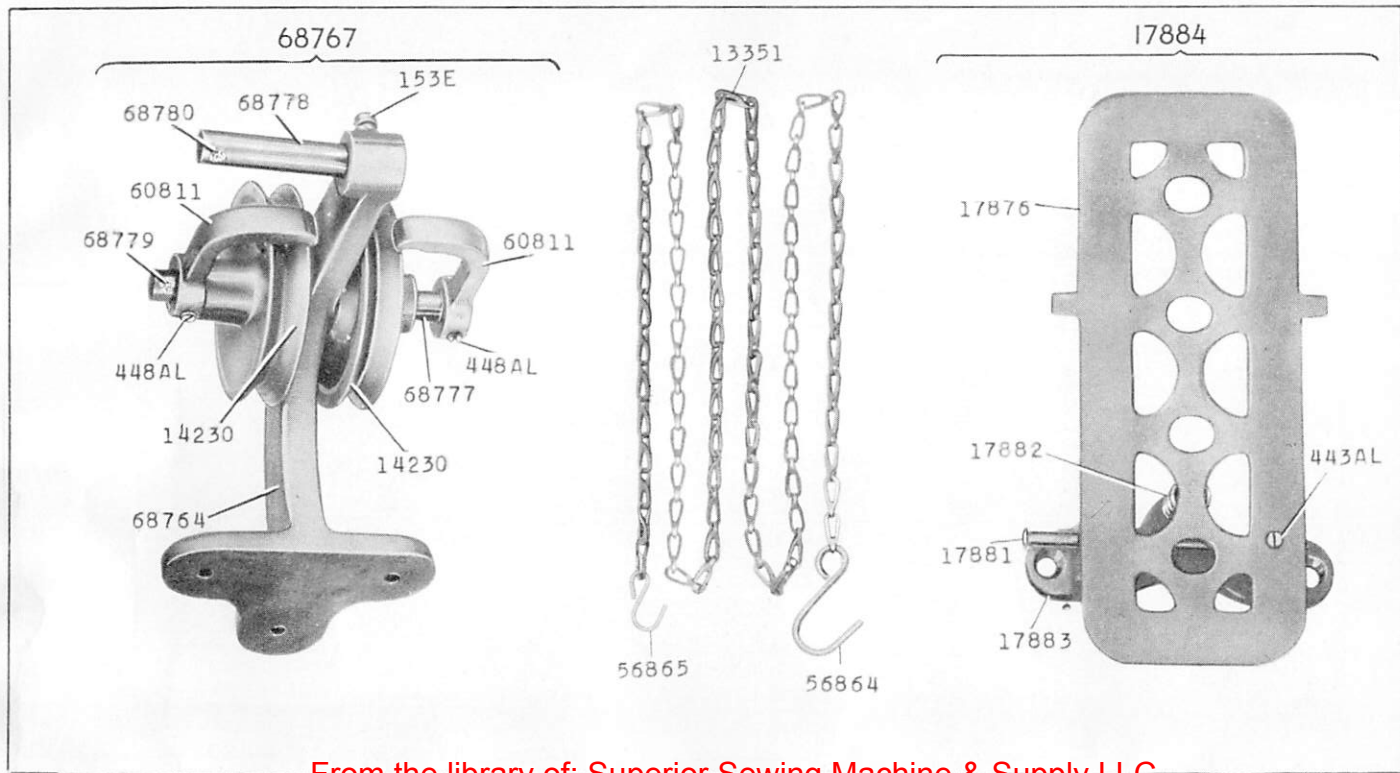


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